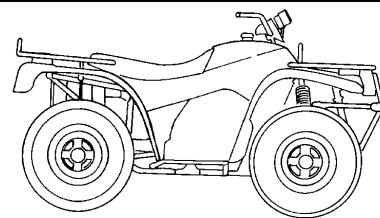


Arctic Cat® ATV

Installation Instructions - Accessory Kit

Front Bumper Kit (p/n 0436-765)



■ **NOTE:** Read these installation instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Application: 2006 400 Models

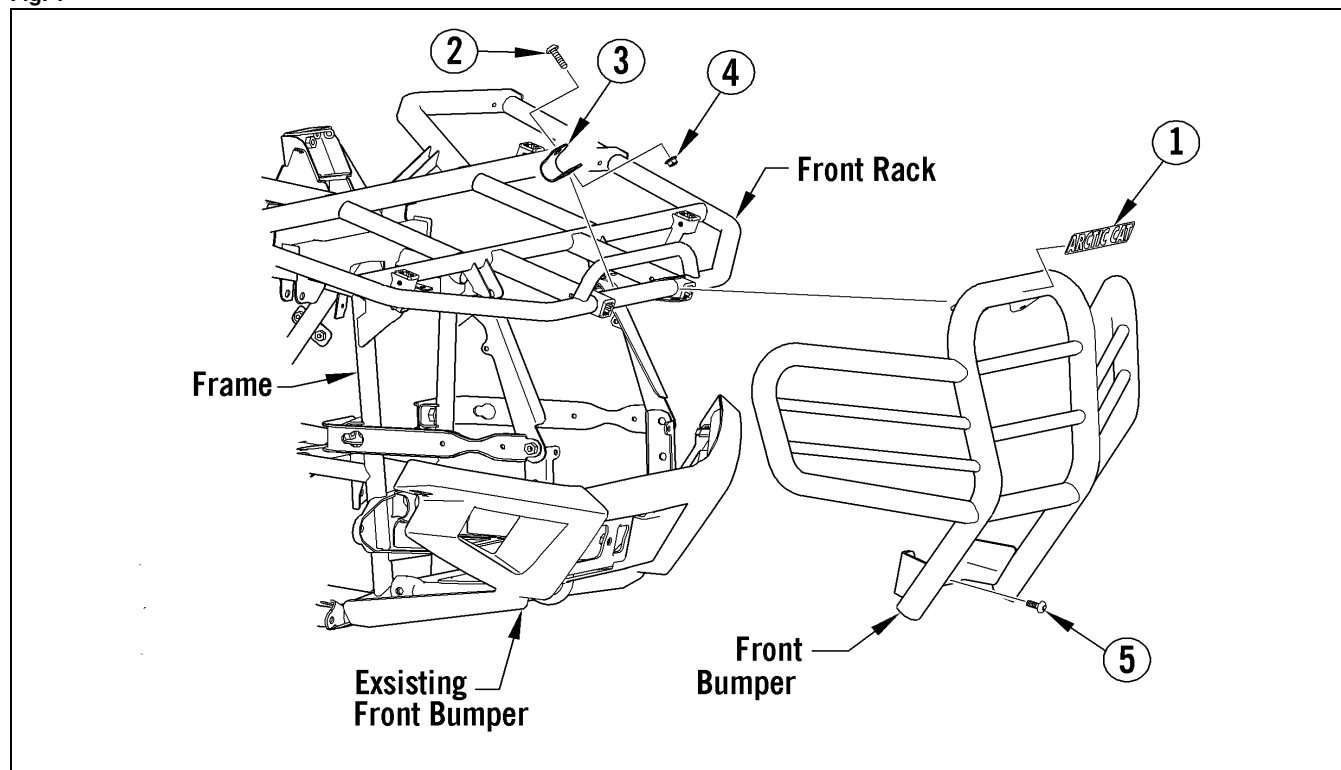
Kit Includes:

Ref. No.	p/n	QTY	DESCRIPTION
1	0411-501	1	Decal (Arctic Cat)
2	8468-845	2	Machine Screw (8 mm x 1.25 x 45)
3	1506-667	2	Bumper Support Strap
4	8424-805	2	Flange Lock Nut (8 mm)
5	8468-820	2	Machine Screw (8 mm x 1.25 x 20)
	0541-376	1	Bumper Assembly
	0453-354	1	Instructions

- Secure the top of the bumper assembly to the ATV rack using two Bumper Support Straps (p/n 1506-667), two 45 mm Machine Screws (p/n 8468-845), and Flange Lock Nuts (p/n 8424-805). See Fig 1 for orientation of straps and hardware.
- Tighten all hardware securely.
- Remove the backing from Decal (p/n 0411-501); then affix the decal to the upper center section of the bumper.

- Position the bottom mounting brackets of the bumper assembly onto the frame and align the mounting holes. Loosely secure the bumper assembly to the frame using two 20 mm Machine Screws (p/n 8468-820)

Fig. 1



0740-719