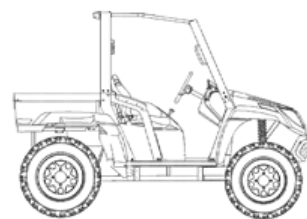


Arctic Cat® OHUV

Installation Instructions - Accessory Kit

Brush Guard Bumper Kit

(p/n 0436-992)



■ **NOTE:** Read these installation instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Application:

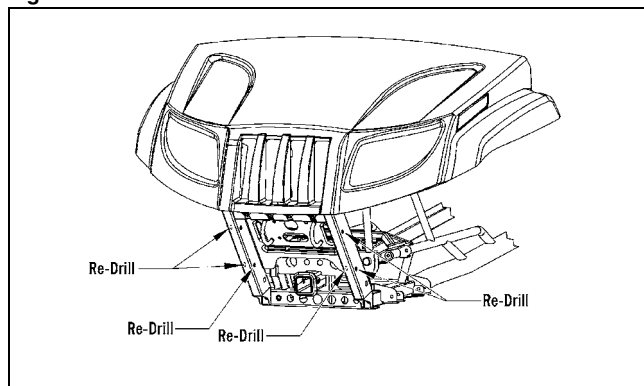
2006 - 2008 Prowler Models

Kit includes:

p/n	QTY	DESCRIPTION
0541-559	1	Brush Guard Bumper
0541-417	2	Pin (J-Shaped)*
0423-615	2	Spring *
0423-614	2	E-Clip*
8432-802	2	Nyloc Nut (8 mm)*
0423-073	2	Flat Washer (1.38 OD x 0.413 ID)*
0423-505	2	Shoulder Screw
0453-421	1	Instructions

*Included in Hardware Kit (p/n 0436-950)

Fig. 1



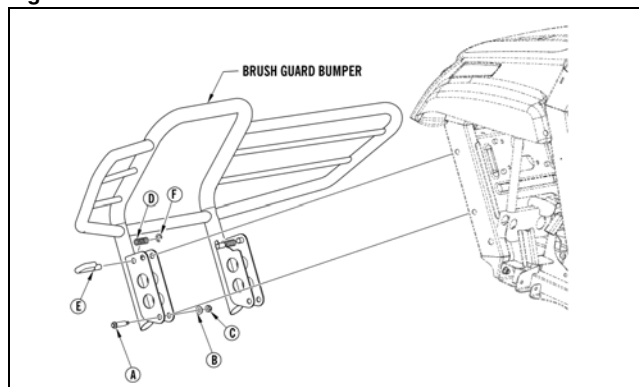
0742-702

■ **NOTE:** To install the brush guard on 2008 Prowlers equipped with stock bumpers, it is necessary to enlarge the bumper mounting holes. See steps 1 and 2; otherwise skip to step 3.

- Using a 13 mm and a 10 mm wrench, remove the four cap screws securing the existing front bumper. Remove the bumper and discard the existing hardware.
- Enlarge the four outside and two lower inside mounting holes in the bumper mounting tubes using a 15 mm (19/32 in.) drill bit See Fig. 1.
- Position the new Brush Guard Bumper onto the front of the vehicle. From the outside, insert the two Shoulder Screws (A) through the lower mounting holes in the bumper bracket. Place a Flat Washer (B) onto each shoulder screw; then secure with Nyloc Nut (C). See Fig. 2 for identification and location of parts.

■ **NOTE:** There may be extra hardware included in this kit. Only the 1.38 in. x 0.413 in. flat washers are to be used. Discard extra washers.

Fig. 2



0742-701

■ **NOTE:** Do not over-tighten. The bumper will need to move freely in order to rotate the bumper downward to gain access to the hood.

- Position the bumper at a downward angle; then insert Spring (D) centered in the mounting bracket; then align the spring with the upper mounting lower holes in the brackets.
- From the outside, insert Pin (E) through the bracket mounting and into the spring. While carefully pulling backward on the spring to compress it, install E-Clip (F) into the groove at the end of the pin to secure the pin.

CAUTION

Be sure to wear safety glasses when compressing the spring and installing the E-Clip.

- Pull outward on the pin and move it forward to the unlocked position.
- Repeat steps 4-6 for the opposite side.
- Raise the bumper into position; then pull outward on the pin and rotate the pin backward and lock the J-end into the locked position.