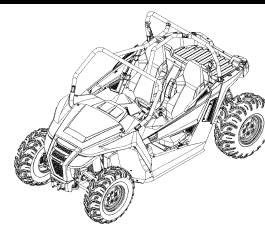


Arctic Cat® Wildcat Trail/Sport

Installation Instructions - Accessory Kit

Deluxe Steel Rear Bumper Kit

(p/n 1436-980)



■ **NOTE:** Read these Installation Instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Application: Wildcat Trail/Sport

Kit includes:

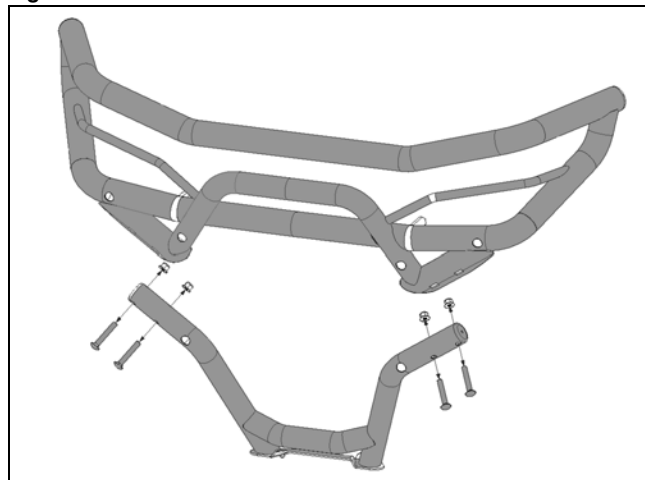
Ref. No.	p/n	QTY	DESCRIPTION
1	*	4	Button Head Screw (M5 x 40 mm)
2	*	2	Button Head Screw (M5 x 45 mm)
3	*	2	Button Head Screw (M8 x 25 mm)
4	*	6	Carriage Bolt (M8 x 25 mm)
5	*	4	Carriage Bolt (M8 x 55 mm)
6	*	2	M8 Black Flat Washer
7	*	12	M8 Flange Nylon Nut
8	*	6	M5 Black Lock Washer
9	1541-398	2	Plastic Cap (44.4 mm OD x 41.2 mm ID)
10	*	6	Custom Washer
11	1541-187	1	Left Rubber Cover
12	1541-188	1	Right Rubber Cover
13	1541-096	1	Lower Bumper
14	1541-095	1	Upper Bumper
15	1541-097	1	Left Upper Attachment Bracket
16	1541-225	1	Left U-Bracket
17	1541-098	1	Right Upper Attachment Bracket
18	1541-224	1	Right U-Bracket
N/A	1453-013	1	Instruction

* Included in Hardware Kit (p/n 1541-092)

Illustration of the complete kit is on the last page of this instruction.

1. Secure Lower Bumper to Upper Bumper using four Carriage Bolts (M8 x 55 mm) and four Flange Nylon Nuts. Tighten securely. See Fig. 1.

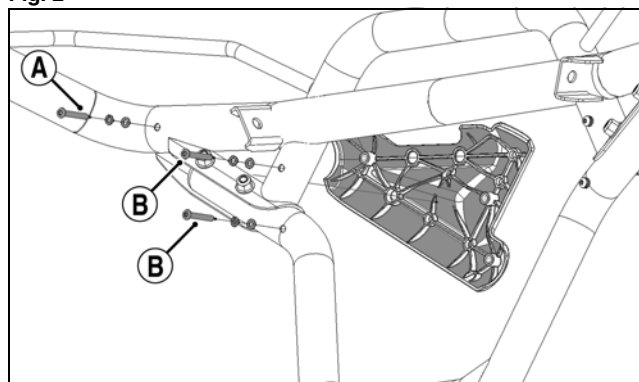
Fig. 1



ROV-438

2. Secure Left and Right Rubber Covers to the bumper assembly using four Button Head Screws (M5 x 40 mm) (B), two Button Head Screws (M5 x 45 mm) (A), six M5 Black Lock Washers, and six Custom Washers. Tighten to 10 in-lb. Do not over-tighten. See Fig. 2.

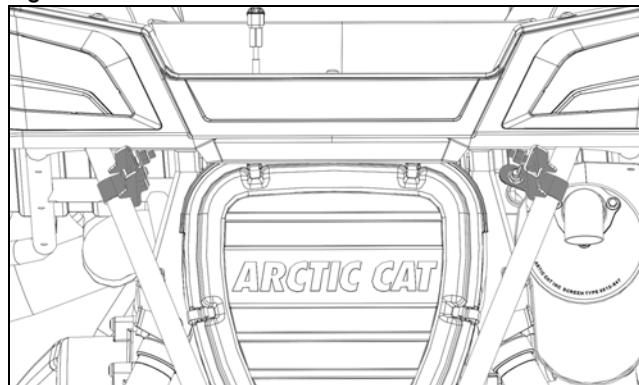
Fig. 2



ROV-567A

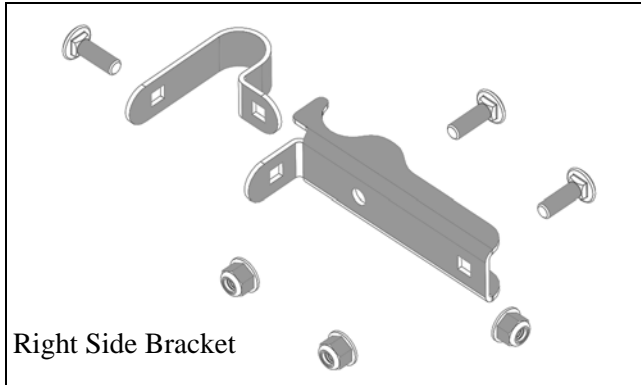
3. Loosely secure Right and Left Upper Attachment Brackets with Right and Left U-Brackets around the rear vertical tubes making sure the brackets are orientated 90° with the frame tubes using four Carriage Bolts (M8 x 25 mm) and four M8 Flange Nylon Nuts. Finger tighten only at this time. See Fig. 3, 4 and 5.

Fig. 3



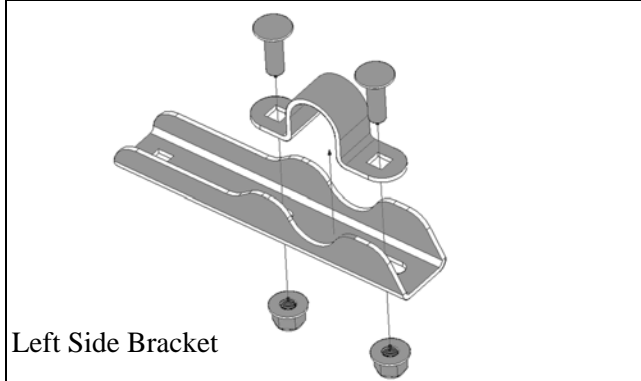
ROV-561

Fig. 4



ROV-560

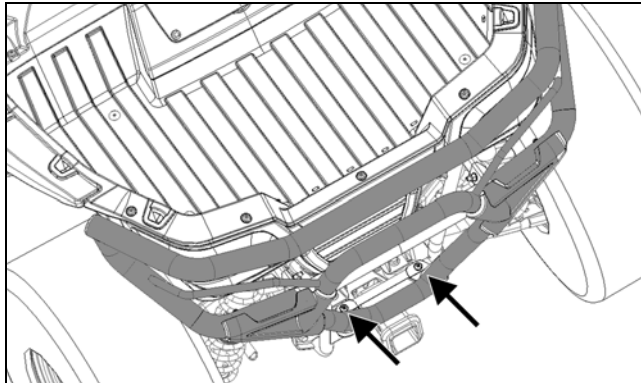
Fig. 5



ROV-439

4. Position the rear bumper assembly onto the vehicle and secure the bottom to the frame using two Button Head Screws (M8 x 25 mm), two M8 Black Washers, and two flange nylon nuts. Tighten securely. See Fig. 6.

Fig. 6



5. Secure the rear bumper to the upper attachment brackets using two carriage bolts (M8 x 25 mm) and two flange nylon nuts. Tighten securely. See Fig. 7 and 8.

Fig. 7

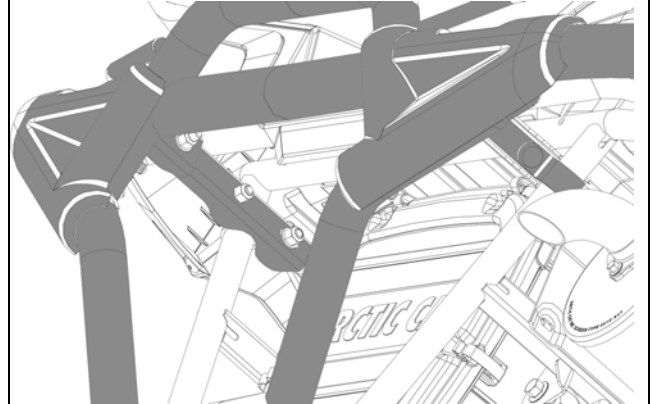
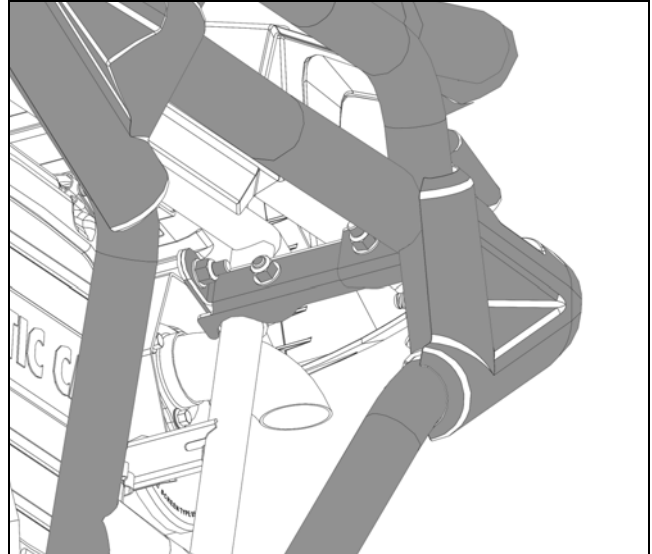


Fig. 8



6. Tighten all hardware securely.



