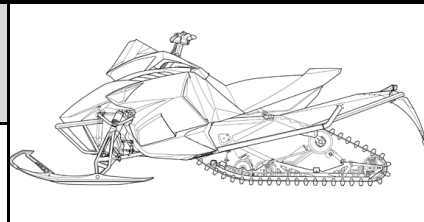


Snowmobile

Installation Instructions - Accessory Kit

Tunnel Protector Kit (p/n 7639-138)



■ **NOTE:** Read these Installation Instructions thoroughly before beginning the installation process. Retain these Installation Instructions for future reference.

Kit includes:

p/n	QTY	DESCRIPTION
0423-946	3	Self-Tapping Screw
1607-625	3	Tunnel Protector
1641-255	1	3M Adhesive
1641-256	2	Adhesive Applicator Nozzle
1641-257	1	Adhesive Applicator
2653-081	1	Instructions

Tools Required:

- Alcohol
- Paper Towels
- T25 Torx Bit

■ **NOTE:** Make sure the tunnel protectors and the snowmobile heat exchanger are at room temperature.

1. Using alcohol, clean the grooves in the heat exchanger and the grooves in Tunnel Protectors. See Fig. 1 and 2.

Fig. 1



XM514

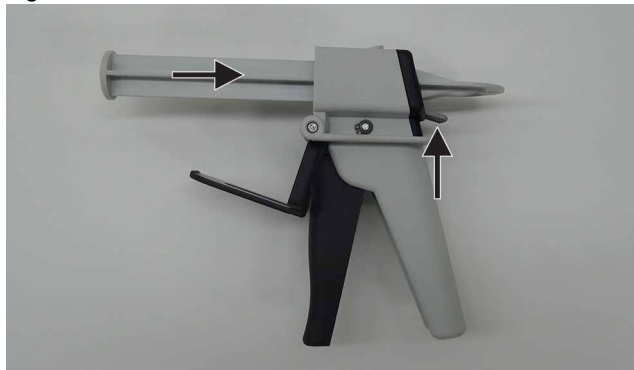
Fig. 2



XM515

2. Press up on the applicator tab and install the gray plunger until it is fully inserted into the applicator. See Fig. 3.

Fig. 3



XM516

3. Install 3M Adhesive into the applicator and secure using the black tab. See Fig. 4.

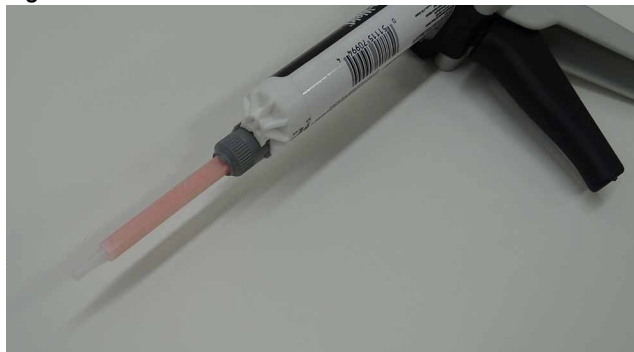
Fig. 4



XM517

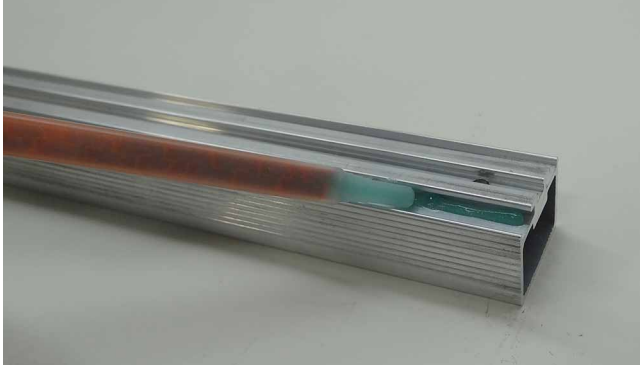
4. Install Adhesive Applicator Nozzle onto the end of the adhesive; then apply the adhesive to the tunnel protectors, at an even rate, to both sides of the tunnel protector groove. See Fig. 5 and 6.

Fig. 5



XM517

Fig. 6



XM521

5. Insert the tunnel protectors (orientated with the hole installed rearward) into the slots in the rear heat exchanger from the front until the hole end of the protector is past the end of the heat exchanger
6. Install Self-Tapping Screw into the tunnel protector until it bottoms out; then move the protector forward until the screw contacts the heat exchanger. See Fig. 7 and 8.

Fig. 7



XM520

Fig. 8



XM519

7. Repeat for the other two tunnel protectors.

■ **NOTE:** The adhesive should cure for 24 hours at room temperature before operating the snowmobile.