



HARLEY DAVIDSON 2017 DRESSER & ROAD KING  
 INSTALLATION INSTRUCTIONS  
 PART# 1F742 and 1F742B

Congratulations on owning a Genuine set of Bassani Xhaust Pipes. Bassani Pipes are designed for maximum sound and performance. Please follow the instructions below for installation. If you have any questions please call our tech line at 714-630-1821. Thank you!

**CAUTION: WRAPPING of Pipe with Heat Tape may adversely affect the pipe & will Void Warranty!**



Optional End Cap Shown

**TOOLS REQUIRED**

5/16" Nut driver



1/2" & 9/16" Sockets



Ratchet with 3/8" Extension



1/2", 9/16" & 5/16" Wrenches



**READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION**

**PARTS LIST**

4 = 5/16" x 3/4" Hex Bolts



4 = 5/16" Lock Washers



**Mufflers with Baffles Only**

Optional End Caps {Shown below} are available separately.

**BASSANI "QUICK CHANGE" SLIP-ON 4" MUFFLERS**

**EXHAUST SYSTEM**

1. Left Muffler with Baffle

[B2023] 2" dia. x 23" Long



2

2. Right Muffler with Baffle

[42-22222R] 2 1/4" dia x 22 1/4" Long



1

\* Part # 1F742B will have a Black Finish.

**Sold Separately**

BE40R-2

BE40S-2

BE40SB-2

BE40J-2

BE40T-2

BE40I-2

BE40V-2

BE40W-2



**DISCLAIMER:** Qualified Manufacturer Declared Replacement Part for CA emissions and therefore Manufacturer Declared U.S. EPA 50-state emissions legal on all 2017 FL Touring Models..



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### STOCK EXHAUST REMOVAL INSTRUCTIONS

1. Remove stock saddle bags; loosen the clamp at the muffler inlet with a 9/16" socket. With a 1/2" socket remove the two hex head bolts at the rear of the muffler. Slide the mufflers off, keeping the clamps and the 5/16" lock washers, as they will be re-used.

### INSTALLATION INSTRUCTIONS FOR BASSANI EXHAUST SYSTEM

1. Before you install the stock clamps on your new exhaust, adjust the spacer so that approximately 1/8" of spine is visible on both sides of the spacer. See Figures 1 and 2.
2. Spray lubricant onto the muffler housing and slide the stock clamp on. (Figure 3) Mount the muffler housing onto the front head pipe, sliding forward so the rear mounting location on the muffler lines up with the bracket on the bike. Use the stock clamps.
3. Tighten clamp and secure the muffler to the rear bracket under the bags with the supplied 5/16" x 3/4" hex bolts and the stock lock washers. (Figure 4)
4. Before starting the motorcycle, clean and wipe down the pipes with a non-residue or similar type of cleaner and a soft clean cloth. Removal of fingerprints and any oil base residue is necessary to avoid staining the chrome when the exhaust system heats up.

### INSTALLATION PHOTOS FOR BASSANI EXHAUST SYSTEM

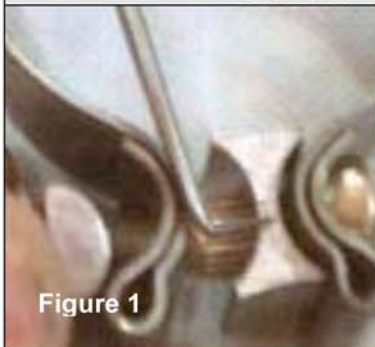


Figure 1



Figure 2



Figure 3

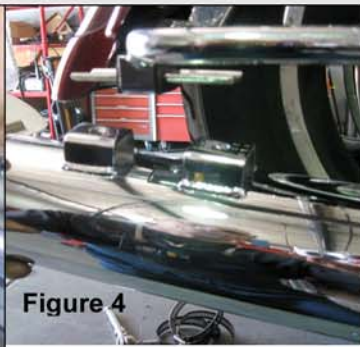


Figure 4

**Note:** Any modification to the factory (stock) installed intake or exhaust system alters the air/fuel Ratio. Modifications result in the air fuel ratio becoming dangerously lean (too much air, not Enough fuel). This condition can be harmful to your engine. This can be corrected by installing, an aftermarket eo approved tuner sometimes referred to as a program or programmer. Bassani recommends you take your motorcycle to a qualified technician/ tuner for this work.

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## Thank you for choosing Bassani Xhaust.

The following information is provided to help you enjoy the added benefits of riding with Bassani.

### EXHAUST CARE AND MAINTENANCE

- Due to the effects of normal engine vibration you should check hardware frequently.
- Clean with a soft cloth and Rubbing Alcohol or glass cleaner to remove fingerprints and any residue prior to starting. Fingerprints or any residue will stain the finish when pipes get hot.
- **DO NOT** use an abrasive cleaner or coarse cloth on any chrome plated surface.
- Use glass cleaner and a soft clean cloth to shine and maintain brilliance.
- Cure the finish (chrome or coated) by running the engine at idle/low rpm for 30 seconds to 1 minute. Stop engine and allow pipes to cool. Repeat this step 3-4 times.

### MANUFACTURER'S GUARANTEE

- Bassani provides a warranty on manufacturing defects. Manufacturing defects include material and workmanship. All components are inspected and carefully packaged before shipping.
- With any new exhausts, we recommend changes to carburetor jetting or use of an aftermarket fuel injection control module.
- Black pipes are warranted for 90 days from the date of purchase. Bassani does not guarantee the pipes against discoloration.
- Chrome plating WILL discolor when exposed to high temperature. There is no warranty on exhaust pipes and mufflers with regard to any discoloration. The high exhaust temperatures found in engines exceeds the capabilities of the chrome plating to handle the heat without discoloration. Bluing is caused by tuning characteristics, cam timing, carburetor jetting, overheating, etc. and is not caused by defective manufacturing. No refunds on exhausts pipes once motorcycle is started unless there is a defect.
- Flanges and retaining rings are not included with most aftermarket exhaust for 1984 – 2012 Evolution and Twin Cam models. Re-use your existing hardware.

### DISCLAIMER

- Federal E.P.A. and state laws make it illegal to remove properly functioning OEM catalytic converters from vehicles which are operated on public streets and highways.
- Bassani Xhaust Motorcycle products are designed for use on motorcycles with non-catalyzed exhaust and/or emission systems. Use on motorcycles subject to E.P.A. and/or CARB (California Air Resources Board) regulations constitutes tampering and is a violation of Federal / Local Law unless it can be shown that such use does not cause the motorcycle to exceed applicable Federal/CARB standards.
- California does not permit the use of aftermarket exhaust systems that remove original equipment pollution control devices such as catalytic converters and oxygen sensors. Exhaust systems that remove original equipment catalysts are legal in California for racing purposes only on motorcycles used in closed course competition and never on public streets or highways.
- Bassani Xhaust is unable to provide a comprehensive list of motorcycles equipped with catalyzed and/or emissions controlled exhaust systems.
- Therefore, prior to purchasing a Bassani Xhaust system, components, and/or mufflers for your motorcycle it is imperative that you check with an authorized (Franchised) motorcycle dealer to insure the OEM Motorcycle Exhaust system does not/did not contain a catalytic converter.