

# BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

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PART NO. 52-713, 52-719, 52-813 ANTENNA MOUNT FLAG POLE  
HONDA GL1500/6 & GL1800

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ITEMS NEEDED: 4MM ALLEN WRENCH 14 MM COMBINATION WRENCH LARGE FLAT SCREWDRIVER THREAD LOCKER

1. REMOVE THE ANTENNA TOP (A) BY LOOSENING THE ANTENNA JAM NUT (B) AND THREADING IT OFF OF THE SET SCREW (C).
2. CHECK TO ENSURE THAT THE SET SCREW (C) IS FULLY TIGHTENED INTO THE ANTENNA BOTTOM (D) USING THE 4 MM ALLEN WRENCH. USING ONLY YOUR HAND, THREAD THE JAM NUT (B) ALL THE WAY ONTO THE SET SCREW (C). NOTE: DUE TO THE FACT THAT THE JAM NUT SPINS VERY EASILY ON THE SET SCREW IT MAY BE BENEFICIAL TO USE A CRAYON OR SOMETHING SIMILAR TO COAT THE THREADS OF THE SET SCREW. THE WAX CRAYON WILL FILL THE THREADS AND ACT AS A MINOR THREAD LOCKER.
3. PLACE THE FLAG POLE (E) ON THE ANTENNA BOTTOM (D) IN THE CORRECT ORIENTATION AND HAND THREAD THE ANTENNA TOP (A) ONTO THE SET SCREW (C). MAKE SURE THE ANTENNA TOP (A) BOTTOMS OUT ON THE FLAG POLE (E). DO NOT FULLY TIGHTEN.
4. FOLD THE ANTENNA TOP (A) AND NOTE THE ORIENTATION OF HOW IT FOLDS. MOVING CLOCKWISE (LOOKING DOWNWARD FROM THE TOP) FROM THE CURRENT POSITION OF THE ANTENNA TOP (A) ESTIMATE THAT AMOUNT OF DEGREES THAT IT WILL TAKE TO ROTATE THE ANTENNA UNTIL IT FOLDS FORWARD. SEE SKETCH. NOTE: YOU WANT THE ANTENNA TOP TO FOLD STRAIGHT FORWARD OR SLIGHTLY TOWARDS THE CENTER OF THE BIKE.
5. REMOVE THE ANTENNA TOP (A) AND THE FLAG POLE (E). ROTATE THE JAM NUT (B) CLOCKWISE THE ESTIMATED AMOUNT OF DEGREES FROM STEP 4. AT THIS TIME APPLY THREAD LOCKER TO THE TOP OF THE SET SCREW (C).
6. PLACE THE FLAG POLE (E) BACK ONTO THE ANTENNA BOTTOM (D) AND THREAD THE ANTENNA TOP (A) ONTO THE SET SCREW (C). MAKE SURE THAT THE FLAG POLE IS IN THE CORRECT ORIENTATION AND THAT YOU DO NOT ALLOW THE FLAG POLE TO SPIN AS THIS WILL MOVE THE JAM NUT AND THE ORIENTATION OF THE ANTENNA TOP WILL NOT BE CORRECT. IF THE ORIENTATION OF THE FLAG POLE IS NOT CORRECT REMOVE THE ANTENNA TOP (A) AND THE FLAG POLE (E) AND ADJUST THE JAM NUT (B) AS NEEDED.
7. ONCE THE ANTENNA TOP (A) IS POSITIONED CORRECTLY, FOLD THE ANTENNA DOWN AND USE THE LARGE FLAT SCREWDRIVER TO TIGHTEN THE ANTENNA TOP BY PLACING THE SCREWDRIVER BETWEEN THE PRONGS WHERE THE ANTENNA FOLDS. DO NOT USE EXCESSIVE FORCE TO TIGHTEN AS YOU CAN BREAK THE ANTENNA; THE THREAD LOCKER WILL KEEP THE ANTENNA FROM DISASSEMBLING.
8. USE THE FLAT SCREW DRIVER TO TIGHTEN THE ANTENNA HINGE SCREW (G) FIRMLY.

**NOTE: A LOOSE ANTENNA WILL CAUSE RECEPTION PROBLEMS.**

**NOTE: IT IS NOT RECOMMENDED TO LAUNDRY THE FLAG.**

**NOTE: TO REMOVE OR REPLACE THE FLAG, REMOVE THE SMALL SET SCREW (F) AT THE BASE OF THE FLAG POLE AND SLIDE THE FLAG OFF THE BOTTOM.**

