

# BIG BIKE PARTS® INSTALLATION INSTRUCTIONS

Copyright© 2007 by Big Bike Parts, Inc. No part of this instruction sheet may be reproduced without the written permission of Big Bike Parts, Inc.

PART NO. 71-315

SWING ARM FRAME COVER  
VN900 VULCAN CLASSIC,  
VN900 VULCAN CLASSIC LT,  
VN900 VULCAN CUSTOM  
2006-

Revised 8/20/10

TOOLS NEEDED: 10MM WRENCH THREADLOCKER

**NOTE: WE RECOMMEND USING THREADLOCKER ON ALL HARDWARE INSTALLED.**

1. USING A 10MM WRENCH REMOVE THE TWO HEX HEAD BOLTS HOLDING THE LEFT PASSENGER PEG MOUNT TO THE SWING ARM AND REMOVE THE PEG/MOUNT ASSEMBLY.
2. DRY FIT THE LEFT SWING ARM COVER. THEN CLEAN THE SWING ARM WITH A MILD SOLVENT, SUCH AS RUBBING ALCOHOL, APPLIED WITH A CLEAN, LINT-FREE RAG. THEN PEEL THE BACKING FROM THE TAPE ON THE BACK OF THE SWING ARM COVER AND ATTACH IT TO THE SWING ARM MAKING SURE THE HOLES ALIGN WITH THE HOLES FOR THE PEG MOUNT. APPLY PRESSURE TO THE COVER TO ENSURE GOOD CONTACT BETWEEN THE SWING ARM AND THE SWING ARM COVER.
3. REINSTALL THE LEFT PASSENGER PEG/MOUNT ASSEMBLY PLACING A RUBBER WASHER OVER EACH HEX HEAD BOLT BETWEEN THE SWING ARM COVER AND THE PASSENGER PEG MOUNT. TIGHTEN USING A 10MM WRENCH.
4. REPEAT STEPS 1-3 FOR THE RIGHT SIDE.