

INSTALLATION INSTRUCTIONS

DRAG SPECIALTIES SADDLEBAG LINER KIT 2014 H-D® HARD SADDLEBAGS

ATTENTION INSTALLER (if other than owner): Please forward this instruction sheet to the purchaser of this product. These instructions contain valuable information necessary to the end user.

INTRODUCTION: These instructions describe the procedure for properly installing Drag Specialties saddlebag liner kit on 2014-up H-D® saddlebags. Please review these instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations.

NOTE: A NOTE provides key information to make procedures easier or clearer.

CAUTION: A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle and/or accessories.

WARNING!: A WARNING indicates special procedures that must be followed to avoid injury to a motorcycle operator or person inspecting or repairing the motorcycle.



TOOLS REQUIRED:

T15 Torx driver
T20 Torx driver
Utility knife

PROCEDURE:

NOTE: It is highly recommended that the installer become thoroughly familiar with all the parts as shown in the diagram. The installer must dry-fit the panels **WITHOUT REMOVING THE PSA LINER**, to create a good understanding of the assembly procedures. A utility knife with a **SHARP** blade must be used to trim each panel after installation. By following these instructions carefully, there will be minimal or no trimming required.

IMPORTANT: For the purpose of becoming familiar with this material, a 4" x 5" scrap piece has been provided. This piece is not to be used on your saddlebags. Remove the PSA liner back and note the stretchability of the material in all directions. This material can be gathered during installation or trimmed with a knife if it is stretched to the point of being too long. Fold the material, making the adhesive side contact itself, noting the aggressiveness of the adhesive. Now that you have an understanding of how this fabric performs, you can apply the correct level of care during installation.

NOTE: To make this installation easier, it is recommended to remove the saddlebags from the motorcycle. Remove the lids from the saddlebags, latches and lid tethers.

RIGHT SADDLEBAG, CARPET SIDE UP, I.D. NUMBERS

A. Outside	E. Bottom mounted to rear panel board
B. Front panel	F. Top/lid
C. Inside	G. 1" Foam filler, large
D. Rear	H. 1" Foam filler
	I. Test scrap

1. Lay a large, soft, clean towel on a large, flat surface.
 2. Wipe down the inside surface of each bag with alcohol, adhesive cleaner or other appropriate cleaner to remove any grease, oil or mold. To promote adhesion, lightly scuff the inside surfaces with a 120-grit sandpaper.
- CAUTION:** Do not wrap the liner material up over any of the top edges of the bag or the bottom edge of the lid. This will create a poor lid-to-bag seal.
3. Lay the right bag on its outside surface. Select the correct liner piece for this bag – it is marked "**A-RIGHT.**"
 4. The top of this panel has four holes for the latch/hinge assembly. Lay the panel face-down, peel the liner back 2" to 3" down **FROM THE TOP**; fold and crease the liner.

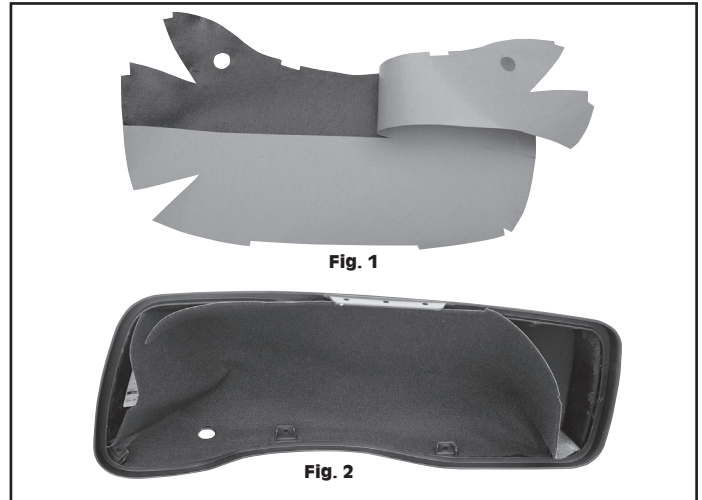


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5. Line up the four pre-cut holes and apply the liner along the top edge, just under the lip, working toward each end. The front and rear edges should be roughly parallel to the corners of the bag. The adhesive side is initially not overly aggressive so that it can be lifted and repositioned if necessary. Reach over and behind the piece to slowly remove the rest of the liner and lightly rub down the center, all of the way to the bottom of the bag.
6. Lightly rub down the rest of the lower liner, working from the center to the outside. Now go over this whole area with more pressure.
7. Rub down the entire piece with firm pressure to set the adhesive.
8. Select the front panel marked “**B-RIGHT.**” Remove the PSA liner and position the panel evenly along the top edge of the bag and the previously installed “**A-RIGHT.**” Once positioned, go over the panel with more pressure to ensure good contact.
9. Select the back panel marked “**C-RIGHT.**” Remove the entire liner. First align the two large holes and secure the liner around each hole, in about 1/4”. Working from the shock relief to the right, position the liner along the top edge while aligning the latch holes and working into the corner. Rub the liner down about 1” from the top. Complete the left side, stretching or gathering the material to meet the top edge of the bag while closing the V-cut gap in front of the shock relief. Carefully align the front edge with the panel previously installed. Lightly rub down the center of the liner working into the corners of the bag.
10. Select the piece marked “**D-RIGHT**” for the back end of the bag. Dry-fit into the bag and line up the top edge. If the edges of this piece overlap the side piece, use a utility knife or scissors to trim. Peel back the bottom of the liner about 3” and crease. Insert into the bottom of the bag, aligning it with the previously installed panels and the top edge. Remove the rest of the liner and complete the installation by firmly rubbing the material into place.
11. Install the correct foam pieces (G and H) in the bottom of the bag and install the floor piece marked “**E-RIGHT.**”



12. Locate the top panel marked “**F-RIGHT.**” Score the panel on the paper side, down the middle lengthwise. Peel off the liner on the side with the round hole, (Fig. 1). Carefully position the liner around the hole and cut out the tabs on the inside of the lid (Fig. 1). Tack the liner along the edge, working around the tabs and to the inside corners (Fig. 2). Peel the rest of the liner off and position the liner around the perimeter of the lid, carefully closing off the V-cuts in the corners. **DO NOT FIRMLY PRESS THE BOTTOM IN AT THIS TIME.** After the perimeter is finished, work down the sides toward the center applying pressure to complete the installation.
13. Repeat the procedure for the left bag.
14. Reinstall the covers and reinstall on the bike.

NOTE: For the bottom panel to lay flat, it may be necessary to trim 1/4” off of the two rubber bumper stops on the bottom of the saddlebag. **DO NOT** trim off the larger portion that secures the grommet.

WARNING! Before operating the motorcycle, be sure all of the hardware is tight.

