

# INSTALLATION INSTRUCTIONS

## DRAG SPECIALTIES OUTER REAR BELT-DRIVE PULLEY COVERS

### ATTENTION INSTALLER (IF OTHER THAN OWNER):

Please forward this Instruction Sheet to the purchaser of this product. These instructions contain valuable information necessary to the end user.

### INTRODUCTION:

These instructions describe the procedure for properly installing a chrome rear outer pulley. Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations.

**NOTE: A NOTE** provides key information to make procedures easier or clearer.

**CAUTION: A CAUTION** indicates special procedures that must be followed to avoid damage to the motorcycle and/or accessories.

**WARNING!: A WARNING** indicates special procedures that must be followed to avoid injury to a motorcycle operator or person inspecting or repairing the motorcycle.



### PROCEDURE:

**NOTE:** A factory service manual is required to install the Rear Outer Pulley Cover.

1. Securely install the motorcycle on a lift that will allow removal of the rear tire.
2. Following the instructions in the factory service manual for the bike being worked on, remove the rear wheel from the bike. Take care not to kink, twist, or damage the rear belt.
3. Using a criss-cross pattern, remove the five bolts and washers that secure the rear pulley.
4. If the pulley cover comes complete with new bolts and washers, compare the new and original bolts for length, diameter and thread pitch. If the new bolts are not identical to the original, you must source new hardware to match the original or use the original hardware with the new cover.
5. Place the new cover over the original pulley, you may have to turn the cover to get it to line up with the holes in the pulley.
6. Insert the five new bolts and washers through the cover and pulley and thread into the hub. Make sure that thread-locking adhesive is used on the bolt threads.

**NOTE:** Wheels with steel hubs usually use a nut to secure the pulley mounting bolt. We strongly suggest that you use new self-locking nuts in these applications.

7. Tighten the five bolts in a criss-cross pattern, making sure to tighten the bolts to the correct torque. Torque specifications for wheels with aluminum hub is 55-65 ft.-lbs.; for wheels with steel hubs, torque the bolts to 45-55 ft.-lbs.
8. Reinstall the rear wheel using the procedures in the OEM service manual. Be sure to check for the proper belt tension once the wheel has been installed.

**WARNING!:** Make sure that you reinstall the kottor pin or retaining clip on the rear axle nut.

**WARNING!:** Before operating motorcycle, be sure all hardware is tight.



3501 Kennedy Rd, PO Box 5222, Janesville, WI 53547-5222