

INSTALLATION INSTRUCTIONS

DRAG SPECIALTIES REAR DRIVE BELTS



ATTENTION INSTALLER (if other than owner): Please forward this Instruction Sheet to the purchaser of this product. These instructions contain valuable information necessary to the end user.

INTRODUCTION: These instructions describe the procedure for properly installing the Drag Specialties rear drive belts. Review instructions carefully before beginning, as they contain important information. Please retain for future reference. Particularly important information is distinguished in these instructions by the following notations:

NOTE: A NOTE: provides key information to make procedures easier or clearer.

CAUTION: A CAUTION: Indicates special procedures that must be followed to avoid damage to the motorcycle and/or accessories.

WARNING!: A WARNING!: Indicates special procedures that must be followed to avoid injury to a motorcycle operator or person inspecting or repairing the motorcycle.

WARNING!: When installing a rear drive belt, alignment and proper tension is very critical, the installer must be sure that the rear wheel is accurately centered so that the belt will track properly on both the rear pulley and transmission pulley.

When installing a new belt on old or new pulleys, especially on an aftermarket motorcycle with a lowering kit or lowered shocks, extra care must be taken on setting the free play (tension) of the belt. It may be a good idea to have someone sitting on the bike while free play (tension) is being adjusted. We recommend that extremely worn pulleys are replaced when installing a new belt.

If the free play is too loose the belt may have a tendency to jump a tooth on the pulley which may cause the belt to break and/or strip teeth off of the belt.

After the initial installation of the belt, it is very important that the free play (tension) be checked at the 50 mile, 100 mile, and 200 mile point as the belt and pulleys seat themselves together and cause the belt to go out of proper adjustment.

Belt failure is mostly attributed to improper alignment, improper tension and failure to monitor the tension of the belt.
THERE IS NO WARRANTY ON BELTS.

DRAG #	OEM #	# TEETH	DESCRIPTION
1 1/2" WIDE BELTS			
1204-0037	40003-79	126T	80-86 FX, 82-84 FLH (domestic)
1204-0041			93 FXST, FLST (domestic) 91-93 FXD, FXDWG (international)
	40012-90	128T	
1204-0043			95-99 FXST, FLST (domestic) 94 FXST, FLST, 94-95 FXD, FXDWG (Swiss)
	40017-94	130T	
1204-0046			86-92, 94 FXST, FLST (domestic) 89-93 FLT, FXR (international)
	40023-86	132T	
1204-0050	40015-90	133T	91-01 FXD, FXDWG (domestic) 94-95 FLT (Swiss)
1204-0054	-	135T	Custom applications
1204-0058	40001-85	136T	85-96 FLT, FLHT, 85-94 FXR (domestic)
1204-0062	40024-97	139T	97-03 FLT, FLHT, FLHR, FLTR (domestic)
1 1/8" WIDE BELTS			
1204-0038	-	126T	Custom applications
1204-0042			91-03 XL, 94-02 BUELL (except Blast) (domestic/international)
	40022-91	128T	
1204-0044	40048-07	130T	07-09 FXD, FXDWG (Japan)
1204-0047	40594-06	132T	06 FXD, FXDWG (international)
1204-0051	40015-00	133T	00-06 FXDX/T, 02-06 FXD/FXDWG (domestic)
1204-0055	40307-00	135T	00-06 FLST, 00-05 FXST (domestic/international)
1204-0059	40570-04	136T	04-06 XL 883 (domestic/international)

DRAG #	OEM #	# TEETH	DESCRIPTION
1 1/8" WIDE BELTS (CONT)			
1204-0063	40024-04	139T	04-06 FLHT, FLHR, FLTR (domestic/international)
1" WIDE BELTS			
1204-0045	-	130T	Custom applications
1204-0048	-	132T	Custom applications
1204-0052			07-09 FLST/C/N, FLSTSC, FXSTD, FXCW/C (domestic/international)
	40058-07	133T	
1204-0056	-	135T	Custom applications
1204-0060	40371-07	136T	07-09 XL 883 (domestic/international)
1204-0060	40056-07	136T	07 FLHT, FLHR, FLHX, FLTR (Japan)
1204-0061	40024-07	137T	07-08 FLHT/R/X, FLTR (domestic)
1204-0061	40591-07	137T	07-09 XL 1200 (domestic/international)
1204-0064	G0500.01A7	139T	01-08 Blast (domestic)
20MM WIDE BELTS			
1204-0049	40074-07	132T	07-09 FXST, FLST, FXCW (Japan)
1204-0053			07-09 FXST/B/C, FLSTF, FLSTSB (domestic/international)
	40073-07	133T	
1204-0057	40655-06	135T	06 FXST (domestic/international)

