



FEEL THE HEAT!

Harness Pass-Through Bezel

Part # 15-0013 For OEM Polaris Bucket Seats

Congratulations on the purchase of the DragonFire Harness Pass-Through Bezel. Adding harnesses to any recreational vehicle gives the occupants the opportunity to focus on the ride, not on holding themselves in place, but when the factory seats are taller than the person sitting in it, the harness is less effective and in some cases uncomfortable. The DragonFire Harness Pass-Through Bezel is designed to prevent harnesses from falling off a riders shoulders and allow harnesses to be placed lower down for better fitment. Take the focus off your harnesses and enjoy your ride. Be sure to check out the full line of DragonFire Accessories for your Polaris vehicle at your local authorized dealer or online at <http://www.DragonFireRacing.com>

Note: Template provided is for the original Polaris Bucket Seats from XP1000, XP4 1000, RZR900, RZR4 900, RZR Turbo S, RZR RS1 & General. Other Seat applications have not been tested.

WARNING

- Read and understand these instructions before installing product
- Do not use product if there are any signs of damage

Disclaimer

Off road activities can be hazardous and could lead to injury, dismemberment, paralysis and death. No warranty of representation is made as to the products ability to protect the user from any injury or death. The user assumes that risk. The acceptance and /or use of this merchandise purchased from DragonFire by the customer hereby shall release DragonFire from any and all liability pertaining to the use of such merchandise.

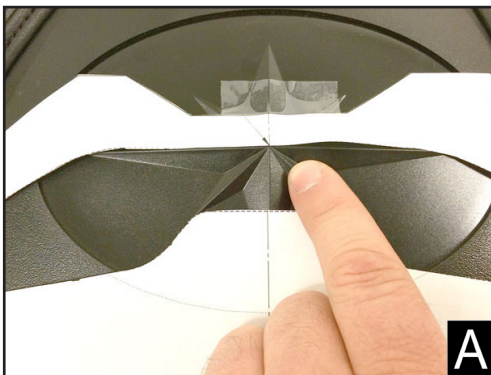
Tools Required
Scissors
Permanent Marker
Tape
3/8" Drill Bit
Drill
Tape Measure
Durable Utility Knife
Long Bladed Utility Knife

Step 1: Place vehicle on a flat and level surface. Place gear selector in "Park" and remove keys from the ignition.

Step 2: Remove the seat from the vehicle.

Step 3: Cut the supplied template following the cut lines on the outside. Fold the paper template where it shows the fold lines and then unfold to leave creases on the paper. Place template on the back of the seat aligning the Polaris Star with the template (**Figure A**). Also ensure the template aligns evenly from left to right, tape template in place so the template is even and flat against the seat surface (**Figure B**). Allow bends in paper to form to seat contours.

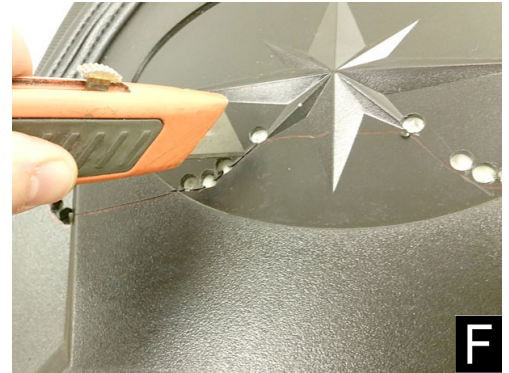
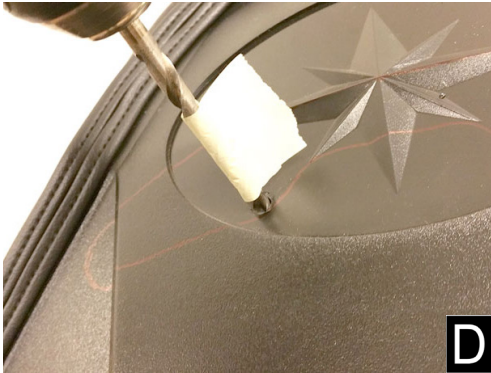
Step 4: Using permanent marker, trace the inside of the template (**Figure C**) and remove the template from seat.



Step 5: On a 3/8" drill bit, mark 1/2" up from the tip with a piece of tape. Drill holes (no deeper than the tape you placed on the bit) along inside edge of the traced hole, placing holes close together on the rounded portions of the template. (Figure D & E)

Note: You may drill holes all the way around if preferred.

Step 6: Using a utility knife with a new blade, cut along the traced line from hole to hole. It is important to make the first cut with light pressure to make a straight and accurate groove so the following passes with the blade are guided. (Figure F) You will need to make multiple passes to cut through the seat panel. Using two hands on the utility knife with a rocking motion will help for the deeper cuts (Figure H). Make sure the seat is well supported during cutting.



Step 7: Once the center of the cutout is removed, you may need to do some final trimming to allow the bezel to fit with minimum resistance.

Note: The bezel halves are identical; no need to identify front or back.

Step 8: Now it is time to cut the seat face fabric. Only cut through the fabric at this time, the foam will be cut on the next step. Note that you will have to cut to fit, so test the bezel as you cut to ensure a snug fit. See instructions below for your seat model.

XP1000, XP4 1000, RZR RS1, RZR900, & RZR4 900 models: The seat has a seam that you will need to cut parallel 1" down from the stitching (Figure I) and on each end you will need to cut 1/4" through the stitching on each side.

Polaris RZR Turbo S Models: The seat has a seam that you will need to cut parallel 1" down from the stitching (Figure G). Cut until 1 1/8" from the stitching (Figure G). Make a cut at a 40 Degree Angle on both sides of the headrest. **Do Not Exceed 1/4"** past the Stitching.

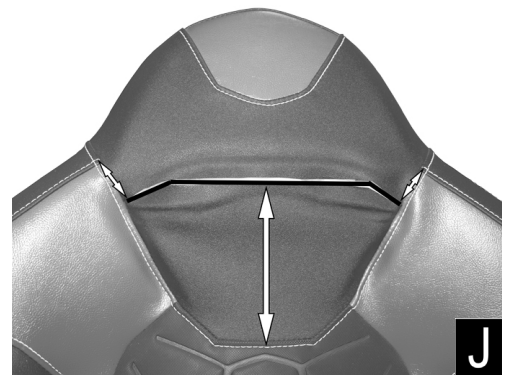
Polaris General Models: The seat has seam at the bottom that you will need to measure approximately 5/8" from the stitching (Figure J). At the corner of the top seam, measure approximately 1 1/8" from the stitching on both sides. Once measurements are set, cut the fabric as shown in (Figure J).



Step 9: Now we can cut the foam. To do so you will need to use a new long bladed razor knife at least 3" long. (Plastic retractable type with the break-off blades works well) Following the center of the cut you made in the fabric, slice through the foam of the seat along the same path used to cut the fabric. Ensure your razor knife is perpendicular (right angle to) the hole you cut in the back of the seat so that the slice in the seat ends up in the center of the rear cutout. Make sure your cut goes all the way through the foam of the seat.

For XP1000, XP4 1000, RZR Turbo S, RZR900, & RZR4 900 models: DO NOT REMOVE ANY FOAM.

For Polaris General models: Remove foam as needed for fitment of bezel.



Step 10: Place both sides of the bezel in from the front and back and check alignment. DO NOT snap the two halves together at this time. Make minor adjustments if needed. It will be a tight fit and will take some force to get both halves together.

Note: Once this is snapped together it is very difficult to take back apart so ensure you have a good fit.

Step 11: Snap the two bezel pieces together by pressing firmly from both sides while aligning the tabs:
For XP1000, XP4 1000, RZR900, & RZR4 900 models, see (**Figure K**).
For Polaris General models, see (**Figure L**).

Step 12: Reinstall seat into vehicle.

Step 13: This completes installation. Time to ride and enjoy!



**Use Line Template
Below as Reference**



For further assistance please contact us at customerservice@dragonfireracing.com
or 1-800-708-9803.