DragonFire™

FEEL THE HEAT!

Adjustable H.D. Aluminum Seat Base

Part # **15-1111**   RZR 900, XP 1000 & XP4 1000   Aluminum

Congratulations on the purchase of the DragonFire Adjustable HD Aluminum Seat Base. This seat base is designed to be stronger than the plastic OE seat base while retaining the sliding feature on seats that are equipped with it.

Adjustable HD seat base does not include OEM components to make non-adjustable seats adjustable. For non-adjustable seats, contact your local Polaris dealer for the Seat Slider kit.

⚠ **WARNING**

- Read and understand these instructions before installing product
- Do not use power tools on seat mounts.
- Do not use if there is any sign of damage to product
- Frequently inspect hardware to ensure everything is secure
- This product does not promise any additional safety beyond the OEM product

Tools Required
T27 Torx
10mm socket and ratchet
10mm wrench
flat head screw driver

Disclaimer

Off road activities can be hazardous and could lead to injury, dismemberment, paralysis and death. No warranty of representation is made as to the products ability to protect the user from any injury or death. The user assumes that risk. The acceptance and /or use of this merchandise purchased from DragonFire by the customer hereby shall release DragonFire from any and all liability pertaining to the use of such merchandise.

Step 1: Place vehicle on a flat and level surface. Place gear selector in "Park" and remove keys from the ignition.

Step 2: Remove seats from vehicle.

Step 3: Remove factory seat base from seat, retaining the screws and washers. Make sure to use hand tools to remove the seat mounting screws to prevent stripping threads. (Figure A)

Step 4: Remove latch cover, backer plate, lever, spring and hardware from factory seat base. All components will be reused on the new the H.D. Aluminum Base. (Figure B) Be careful when removing latch cover and spring as the spring is under tension and may become a projectile.

Step 5: Remove factory adjuster gate, hardware and rubber bumpers from factory seat base and transfer to H.D. Aluminum Base. Make sure to press heads of carriage bolts flat against the seat base while removing/installing nuts to prevent square holes from being stripped. (Figure C)

Step 6: Install latch components into supplied latch body in the reverse order they were removed from the factory seat base. (Figure D)

A

B

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Step 7: Install latch assembly on to H.D. Aluminum Seat Base, starting with the latch positioned as far back on the seat base as possible. (Figure E) Place seat base in vehicle (without the seat) to check the alignment of the latch. Reposition the latch if needed. Remove seat base and torque hardware to factory specifications to lock latch location.

Caution: On driver seat, make sure positive battery terminal has rubber insulator covering terminal when installing the seat base. Aluminum is very conductive and can arc if positive battery terminal is contacted at the same time as negative terminal or vehicle frame.

Step 8: Locate supplied washers and metal spacers. Keeping the factory washers in place, add one 1" diameter fender washer on to each factory screw. Add one supplied spacer to each screw as well. (Figure F)

Step 9: Place a supplied 1" diameter fender washer on each threaded hole on the seat frame and place H.D. Aluminum Seat Base on seat frame, aligned with the threaded holes. (Figure G)

Step 10: Install factory screws with added washers and spacers. (Figure H) Torque screws to factory specifications. Repeat for additional seats

Note: For non-adjusting seats, remove spacers from screws and only install with washers. Thread screws in and leave loose to adjust seat to desired position. Once position is set, torque screws to factory specifications.
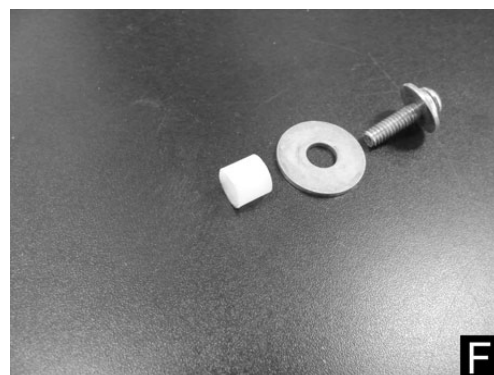
Step 11: Install seat back into vehicle and verify seat slides and locks into place. If sliding seat backwards is difficult, try pushing seat back on the base of the seat, not on the back portion of the seat.

Step 12: Repeat steps 1 through 11 for each additional seat.

Step 13: This completes installation of the Dragonfire H.D. Aluminum Seat Base. Time to ride and enjoy!

ProTip: Periodically check all hardware and re-tighten if needed.

For further assistance please contact us at
customerservice@dragonfireracing.com or 1-800-708-9803.