

**FEEL THE HEAT!**

## RT Seat Brackets for Yamaha YXZ 1000R

Part # **15-5001** Yamaha YXZ 1000R Black

Congratulations on your purchase of the DragonFire RT seat brackets for the Yamaha YXZ. These brackets were designed to fit the RT seat into your vehicle without compromising any seat functions. Be sure to check out the full line of DragonFire Accessories for your Yamaha vehicle at your local authorized dealer or online at <http://www.DragonFireRacing.com>

**Only for DragonFire RT Seats P/N: 15-0000 & 15-0001 (Sold Separately)**

### **WARNING**

- Read and understand these instructions before installing product
- This product does not provide protection in the event of a collision or roll over
- Improper installation may result in product malfunction
- Do not use product if there are any signs of damage

#### Tools Required

7/16" Wrench

7/16" Socket

12mm Socket

Extension

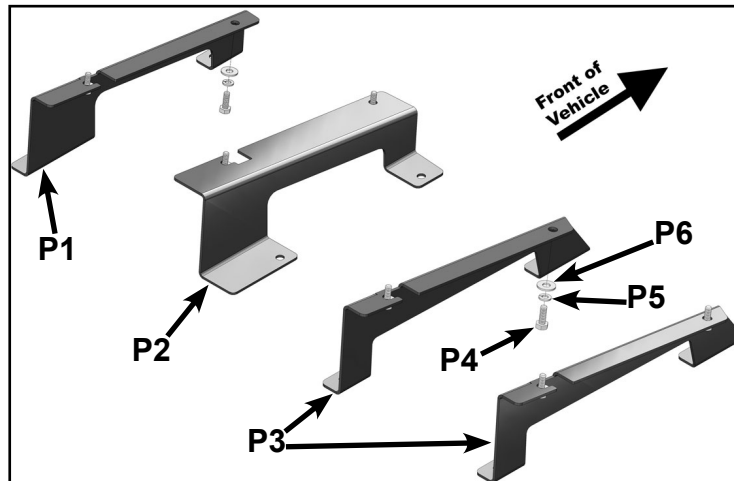
Ratchet

#### Disclaimer

Off road activities can be hazardous and could lead to injury, dismemberment, paralysis and death. No warranty of representation is made as to the products ability to protect the user from any injury or death. The user assumes that risk. The acceptance and /or use of this merchandise purchased from DragonFire by the customer hereby shall release DragonFire from any and all liability pertaining to the use of such merchandise.

**Pre-installation:** Lay out components and compare to list and images.

Part & Hardware List					
ITEM	QTY	SIZE	LENGTH	TYPE	STEP USED
P1	1	-	-	Driver Outboard Bracket	5
P2	1	-	-	Driver Inboard Bracket	6
P3	2	-	-	Passenger Bracket	14 & 15
P4	8	1/4"-20	3/4"	Hex Bolt - Zinc	9, 11, 14, & 15
P5	8	1/4"	-	Split Lock Washer - Zinc	9, 11, 14, & 15
P6	8	1/4"	-	Flat Washer - Zinc	9, 11, 14, & 15



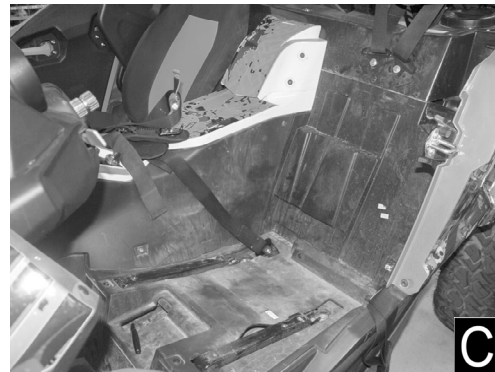
**Step 1:** Place vehicle on a flat and level surface. Place in gear, engage parking brake and remove keys from the ignition.

**Important:** It is recommended to install the DragonFire Harness Anchor (sold separately) and after-market harness restraints (sold separately) after removing the seats and before completing this installation.

**Step 2:** Beginning with the driver side, use the seat adjuster to move the seat all the way forward. (Figure A)

**Step 3:** Remove factory seat cushion and then remove factory bolts. (Figure B) Set bolts aside for later use.

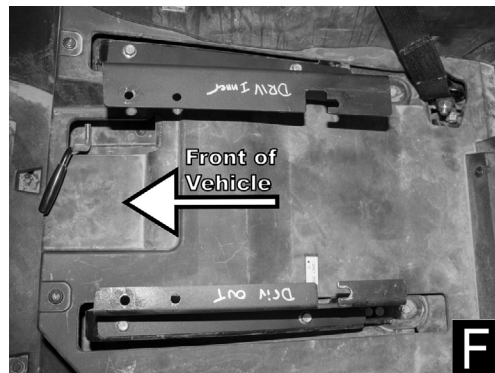
**Step 4:** Remove factory seat assembly from vehicle. (Figure C)



**Step 5:** Install the Driver Outboard Bracket using factory bolts removed in Step 3. Ensure holes of the bracket are centered to holes of the seat adjuster. (Figure D) Ensure the slotted hole of the bracket is toward the rear of vehicle. The top flange of bracket should be facing toward the center console of vehicle.

**Step 6:** Install the Driver Inboard Bracket using factory bolts. Ensure holes of the bracket are centered to holes of the seat adjuster. (Figure E) Ensure the slotted hole of the bracket is toward the rear of vehicle. The top flanges of brackets should be facing toward each other.

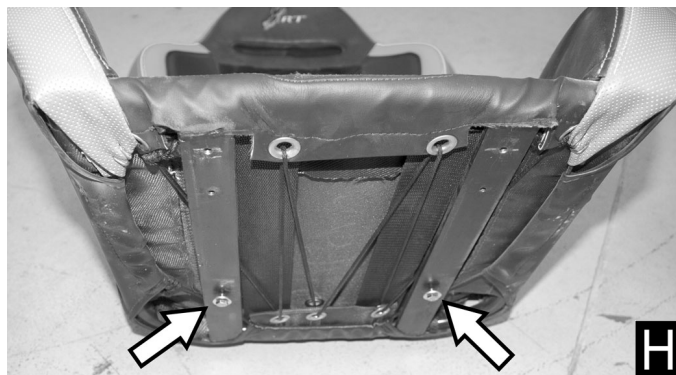
**Step 7:** Torque all 4 bolts to factory specifications. (Figure F)



**Step 8:** Locate the RT seat (sold separately) and remove the seat cushion. (Figure G)

**Step 9:** Install 2 sets of supplied hardware to the holes toward the seat back. Leave a minimum gap of 1/8" between bolt and hole. Ensure the hardware is arranged in the following order: bolt (P4), lock washer (P5), and flat washer (P6). (Figure H)

**Step 10:** Align the seat to brackets, place bolts into slots, and slide the seat back to set the seat in position. (Figure I)



**Step 11:** Align front holes of the seat to front holes of brackets and then install using supplied hardware. (Figure J)

**Note:** It is recommended to use a thin Allen wrench, dowel pin, or rod to align holes of seat to brackets before installing hardware.

**Step 12:** Torque all 4 bolts to 5 ft-lbs (60 in-lbs). (Figure K) Shake the seat to verify it is firmly set in position.

**Step 13:** Repeat steps 3 to 4 for passenger side.

**Step 14:** Install the passenger bracket to the vehicle frame using factory bolts. Ensure holes are centered. (Figure L) Ensure the placement of the slotted hole is toward the rear of vehicle. The top flange of bracket should be facing toward the outside of vehicle.

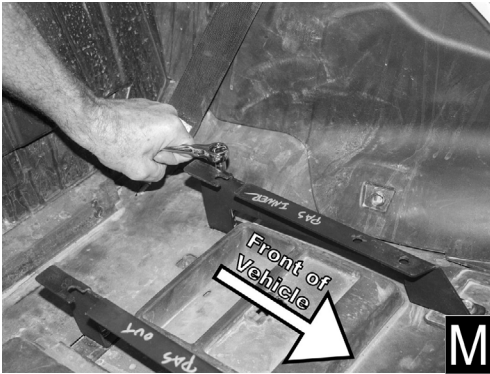


**Step 15:** Repeat Step 14 for the second passenger bracket. Ensure top flanges of both brackets are facing the same direction. (Figure M) Torque all 4 bolts to factory specifications.

**Step 16:** Repeat Step 8 to 12. (Figure N)

**Step 17:** Slide the driver side seat back to desired position.

**Step 18:** Place seat cushions back onto seats. Then route harness restraints through the cutout of the seat and install using the instructions of the harness manufacturer. (Figure O)



**Step 19:** This completes installation. Time to ride and enjoy!

**ProTip:** Periodically check all hardware and re-tighten if needed.

For further assistance please contact us at [customerservice@dragonfireracing.com](mailto:customerservice@dragonfireracing.com) or 1-800-708-9803.