

# ARCTIC CAT WILDCAT

Grill Replacement

PART # 101000

Hardware Kit: HK-304

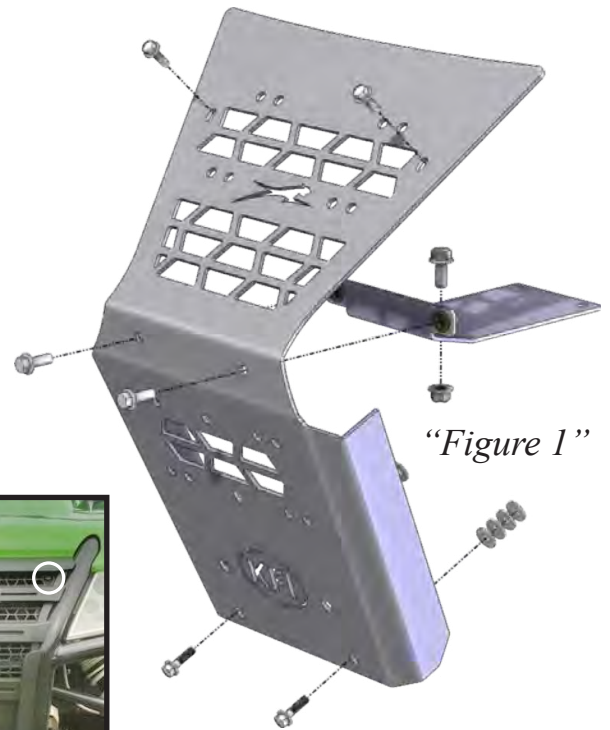
Kit Components:

Qty.	Part Description
1.....	Grill Plate
1.....	Grill Bracket
2.....	5/16"-18 x 7/8" Hex Flange Bolt
2.....	M6-1.00 x 20mm Hex Flange Bolt
2.....	M6-1.00 x 25mm Hex Flange Bolt
8.....	1/4" USS Flat Washer
1.....	3/8"-16 X 7/8" Hex Flange Bolt
1.....	3/8"-16 Hex Flange Nut

**INSTALLATION INSTRUCTIONS:**

**Note: If installing a winch start with Winch Bracket (101015) manual first.**

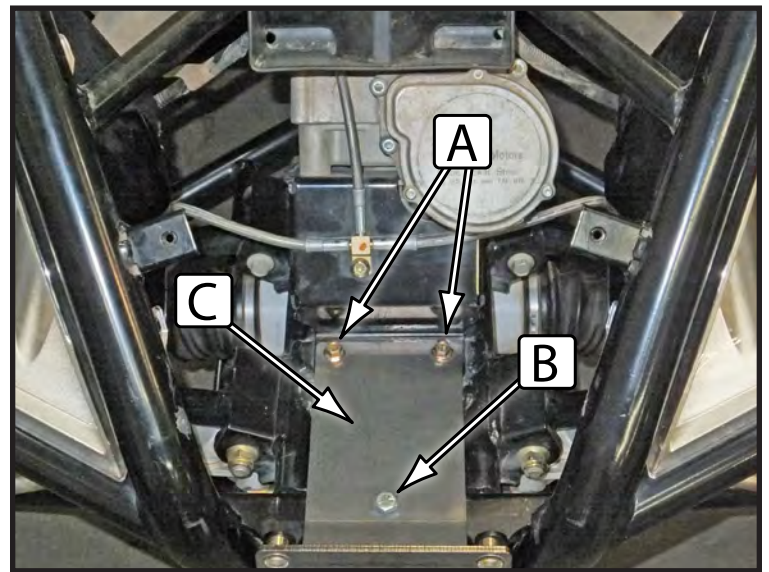
1. Remove stock plastic grill. There are 4 bolts to be removed. See Figure 2.
2. Remove existing bolts (A) in power steering pump bracket.
3. Place Grill Bracket (C) into place as shown in Figure 3. Secure using bolts (A) removed in previous step and 3/8" bolt and nut (B). Tighten bolts.
4. Install grill as shown in Figure 4 using the 5/16" Bolts (D), M6 x 20mm (E), and M6 x 25mm Bolts (F). The 1/4" washers are used as spacers between the mount and frame and are secured using the M6 x 25mm Bolts. See Figure 4.
5. Tighten down all bolts.



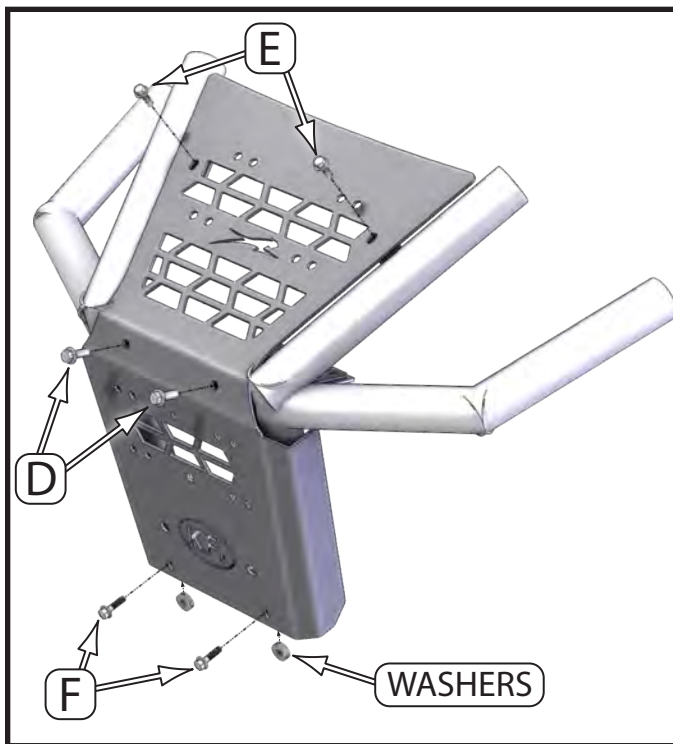
*"Figure 1"*



*"Figure 2"*



*"Figure 3" Grill Bracket Install*



*"Figure 4" Grill Plate Install*

