## **HONDA PIONEER FRONT RECEIVER**

Receiver PART # 101145

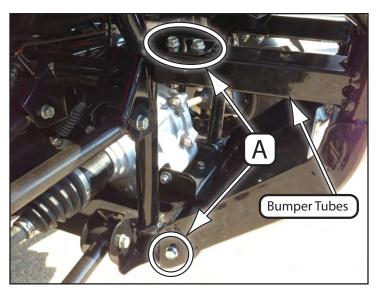
Hardware Kit: HK-312

## Kit Components:

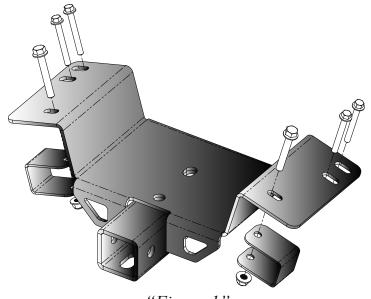
Qty.	Part Description
1	Pioneer Receiver Plate
2	Pioneer Receiver Bracket
2	3/8"-16 x 2.5" Flange Bolt
2	3/8"-16 Flanged Nylock Nut
4	5/16"-18 x 2.5" Flange Bolt
4	5/16"-18 Flanged Nylock Nut

## **INSTALLATION INSTRUCTIONS:**

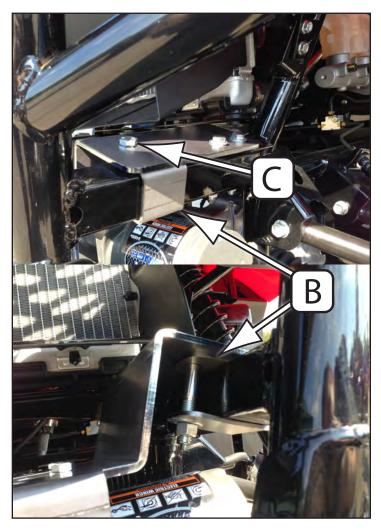
- 1. Start by removing the front bumper. To do so take out the six bolts (A) on both sides of the front bumper as shown in Figure 2. Retain the lower 2 bolts for later re-attachment of the bumper.
- 2. With the bumper removed place brackets (B) over bumper tubes as shown in Figure 3.
- 3. Place the receiver plate over the brackets. Loosely attach the receiver plate and brackets using the 3/8" Bolts (C) and Nuts supplied in the hardware kit. See Figure 3.



"Figure 2 Bumper Removal"

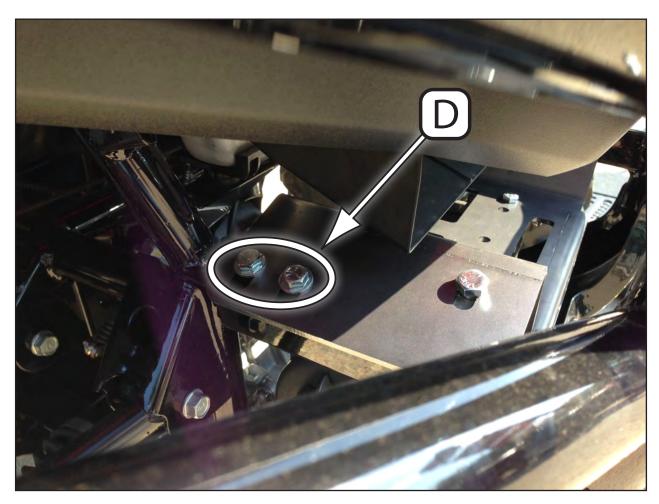


"Figure 1"



"Figure 3 Mount and Bracket Install to Bumper" (Bumper shown attached to frame, the bumper should not be attached at this time.)

- 4. Place the Bumper Assembly back on the machine, reinstall the upper bumper tubes and receiver plate to the frame using the 5/16" Bolts and Nuts (D) supplied in the hardware kit. See Figure 4.
- 5. Re-attach the lower part of the bumper using the original bolts removed in Step 3.
- 6. Tighten all bolts.



"Figure 4 Bumper and Receiver Install to Machine"



