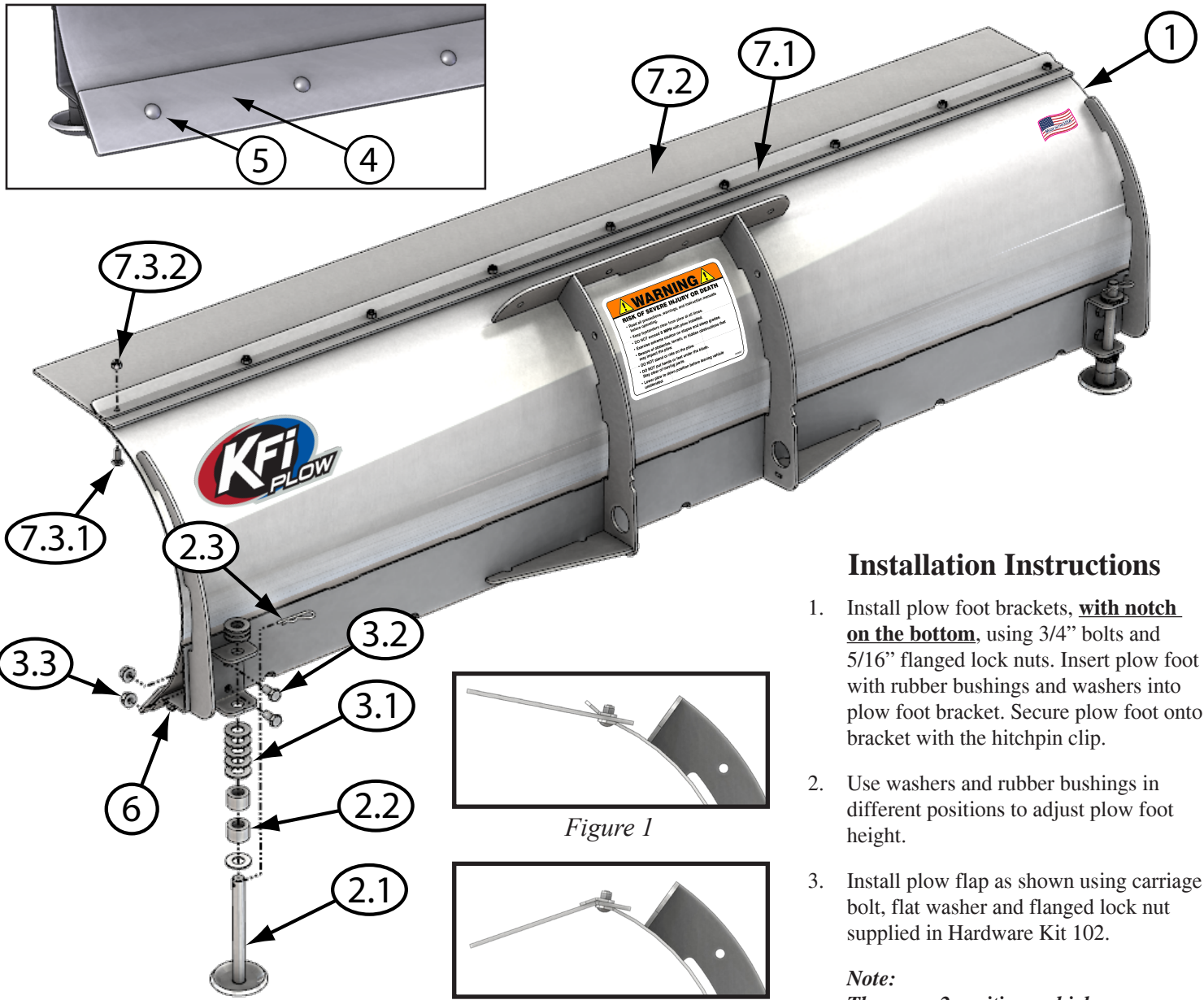




66" PRO-S SERIES PLOW BLADE

Installation Manual





Installation Instructions

1. Install plow foot brackets, **with notch on the bottom**, using 3/4" bolts and 5/16" flanged lock nuts. Insert plow foot with rubber bushings and washers into plow foot bracket. Secure plow foot onto bracket with the hitchpin clip.
2. Use washers and rubber bushings in different positions to adjust plow foot height.
3. Install plow flap as shown using carriage bolt, flat washer and flanged lock nut supplied in Hardware Kit 102.

Note:

There are 2 positions which you can install the edge trim as shown in Figures 1&2.

Wear bar will come pre-installed on all blades.

105066 PARTS LIST

ITEM	PART#	DESCRIPTION	QTY.
1	105363	KFI 66" STRAIGHT BLADE	1
2	105170	SKID KIT	1
2.1	105007	PLOW FOOT	2
2.2	P800244	RUBBER BUSHING	4
2.3	P800342	HITCHPIN CLIP	2
2.4	105006	PLOW FOOT BRACKET	2
3	HK-103	SKID HARDWARE KIT	1
3.1	FW-SAE-ZP-0625	5/8 FLAT WASHER, SAE, STEEL, ZINC PLATED	18
3.2	HC-G5-ZP-0375-16-0_75	3/8-16 X 3/4 HEX CAP SCREW, STEEL, ZINC PLATED	4
3.3	HNFL-ZP-0375-16	3/8-16 HEX FLANGE LOCK NUT, ZINC PLATED	4

ITEM	PART#	DESCRIPTION	QTY.
4	105274	KFI 66" WEAR BAR	1
5	CB-ZP-0313-18-1_00	5/16-18 X 1.00 CARRIAGE BOLT, STEEL, ZINC	9
6	HNFL-ZP-0313-18	5/16-18 HEX FLANGE LOCK NUT, ZINC PLATED	9
7	105575	66" PLOW FLAP KIT	1
7.1	105361	66" EDGE STRIP	1
7.2	105279	66" RUBBER FLAP	1
7.3	HK-102	HARDWARE KIT	1
7.3.1	CB-ZP-0250-20-0_75	1/4"-20 X 3/4" CARRIAGE BOLT, STEEL, ZINC PLATED	9
7.3.2	HNNL-ZP-0250-20	1/4"-20 HEX NYLOCK NUT, ZINC PLATED	9



2 Year Limited Warranty

Kappers Fabricating, Inc. (KFI) warrants to the original purchaser that the product is free from defects in materials and workmanship for a period of two (2) years from the original date of purchase. We will repair or replace, at our discretion, parts found to be defective due to materials or workmanship. This warranty is subject to the following limitations and exclusions:

Commercial Use: The warranty period for any product used for commercial or rental is limited to ninety (90) days from the date of original purchase.

Limitations: This warranty applies only to products which have been properly assembled, adjusted, and operated in accordance with the instructions contained within this manual. This warranty does not apply to any product of Kappers Fabricating, Inc. that has been subject to alteration, misuse, abuse, improper assembly or installation, or shipping damage.

Exclusions: Excluded from this warranty are normal wear, normal adjustments, and normal maintenance.

THIS WARRANTY DOES NOT APPLY TO ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES AND ANY IMPLIED WARRANTIES ARE LIMITED TO THE SAME TIME PERIODS STATED HEREIN FOR ALL EXPRESSED WARRANTIES.

THE WARRANTY SET FORTH ABOVE IS THE ONLY WARRANTY. THERE ARE NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

Some states do not allow the exclusion of implied warranties or the exclusion or limitation of liability for incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights. You may also have other rights that vary from state to state.

In the event you have a claim under this warranty, contact KFI's Technical Service and KFI will troubleshoot any issue via phone or e-mail. If the problem is not corrected by this method, KFI will, at its option, authorize evaluation, repair or replacement of the defective part or component at a KFI Service Center. KFI will provide you with a case number for warranty service. Please keep it for future reference. Repairs or replacements without prior authorization, or at an unauthorized repair facility, will not be covered by this warranty.

All transportation charges, damage, or loss incurred during transportation of parts submitted for replacement or repair under this warranty shall be borne by the purchaser. Should you have any questions concerning this warranty, please contact us toll-free at 1-877-346-2050. The model number, serial number (if applicable), date of purchase, and the name of the authorized KFI dealer from whom you purchased the product will be needed before any warranty claim can be processed.

For warranty inquiries outside the U.S.A. and Canada, contact your local dealer/distributor.

For countries not covered by a local dealer/distributor, please contact us at www.kfiproducts.com.

Product Registration

Please register your product with Kappers Fabricating, Inc. (KFI) within fifteen (15) days of purchase to assist us in handling any warranty issues that may arise by filling out this Registration card and submitting it with a copy of your sales receipt from one of KFI's official resellers. Failure to complete and return this Registration card does not diminish your warranty rights.

Please refer to the above section for complete terms of this warranty.

Fill out and send this section to:
Kappers Fabricating, Inc.
Warranty Registration Department
1015 Industrial Drive, PO Box 32
Spring Valley, MN 55975, U.S.A.

WARRANTY IS NON-TRANSFERABLE

Please Print Clearly

Model # _____

Name _____

Street Address _____

City _____ State _____ Zip Code _____

Phone _____ Fax _____ Email _____

Date of Purchase _____ Authorized KFI Dealer Name _____



Kappers Fabricating, Inc.

1015 Industrial Dr.
Spring Valley, MN 55975

1-877-346-2050