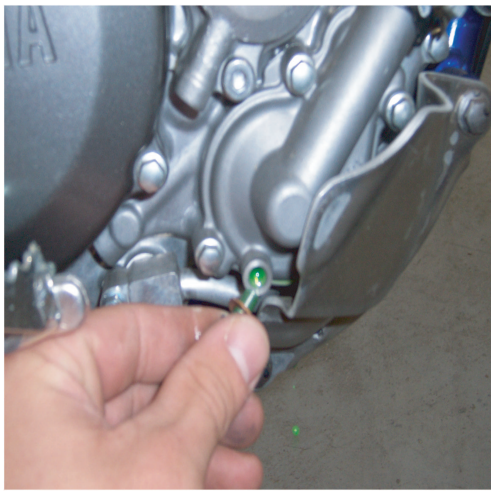




Yamaha Radiator Braces

**Installation Instructions #1901-0137(05-07 yz250),
1901-0138(00-05 yz250f/05-06 wr250f), 1901-0139(03-05
yz450f/05-06 wr450f), 1901-0140(06 yz250f/450f), 1901-0174 (07-
08 yz/wr250-450)**

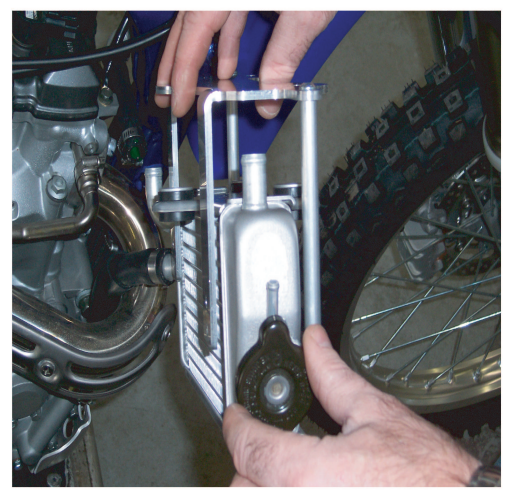
- 1) Remove seat, gas tank, radiator shrouds, and plastic louvers
- 2) Drain radiator coolant, by removing the radiator cap and then the coolant drain plug on the side of the water pump (Fig 1)
- 3) Reinstall coolant drain plug
- 4) Loosen the hose clamps on the top and bottom of the radiators, then pull the hoses off the radiators (Fig 2)
- 5) Remove the 4 or 6 bolts holding the radiators to the frame
- 6) Using the large brace half marked with an R, install 2 supplied support rods with the 6x16mm bolts, then slide the parts over the radiator (Fig 3)
- 7) Using 2 of the supplied 6x8mm bolts and 2 of the 6x16 bolts install the smaller half of the brace marked with an R (Fig 4)
- 8) Repeat steps 6 and 7 on the left radiator using the pieces marked with an L
- 9) Reconnect the radiators with the braces installed using the supplied 6x30mm hex head bolts and stock washers (Fig 5)
- 10) Install tank & seat
- 11) Fasten the radiator shrouds to the radiators using the 6x25mm hex head bolt with the stock washers and supplied spacer (Fig 6&7)
- 12) Reinstall coolant



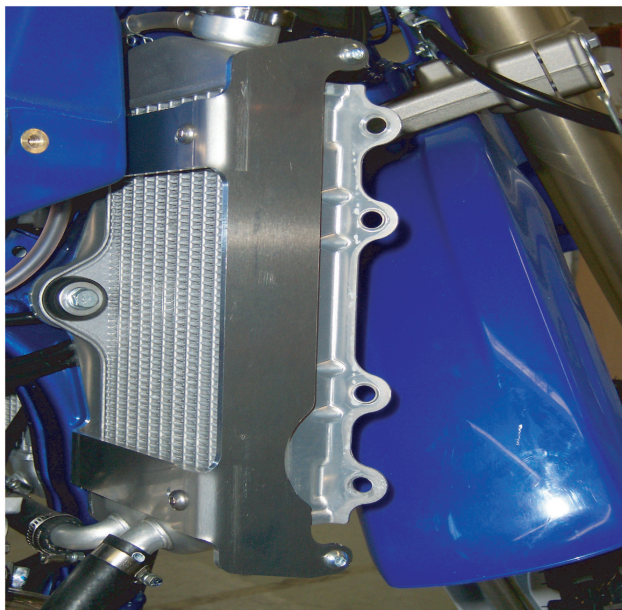
(Fig 1)



(Fig 2)



(Fig 3)



(Fig 4)



(Fig 5)



(Fig 6)



(Fig 7)