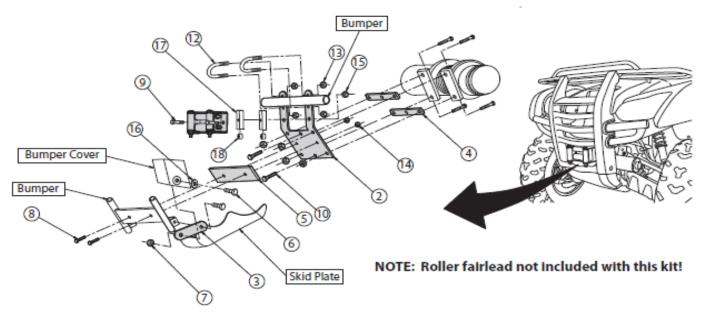


WINCH MOUNT INSTRUCTIONS 07-13 Honda Rancher 420 (all) 2014 Honda Rancher 420 (Ind. Suspension)

PART# 4505-0639

| ITEM | QTY. | PART# | DESCRIPTION |
|------|------|---------|----------------------------|
| 2 | 1 | 1518-1 | Main Winch Plate |
| 3 | 2 | 1518-3 | 3/4 Bumper Spacers |
| 4 | 2 | 1518-2 | Top Plate Spacers |
| 5 | 1 | 1518-4 | Bottom Plate Spacers |
| 6 | 1 | HDW1083 | 6mm x 16mm Hex Bolt |
| 7 | 2 | HDW1120 | 6mm Nylock Nut |
| 8 | 2 | HDW2000 | 1/4 x 3/4 Hex Bolt |
| 9 | 2 | HDW2052 | 5/16 x 1-3/4 Hex Bolt |
| 10 | 2 | HDW2051 | 5/16 x 1 Hex Bolt |
| 11 | 4 | HDW2061 | 5/16 x 1-1/4 Hex Bolt |
| 12 | 2 | HDW2135 | 1/4 x 1-1/8 x 2 Rd. U-Bolt |
| 13 | 4 | HDW7050 | 1/4 Nylock Nut |
| 14 | 2 | HDW7051 | Whiz Nut |
| 15 | 8 | HDW7058 | 5/16 Nylock Nut |
| 16 | 2 | HDW9012 | 1/4 Washer |
| 17 | 2 | 1518-5 | Roller Fairlead Spacer |
| 18 | 2 | HDW9414 | 5/8 rd. x 3/4 long Spacer |

- 1. Remove the bumper cover, set aside and retain all hardware. Remove the bolts that attach the lower part of the bumper to the frame and retain hardware. Partially separate the bumper from the frame for easier access.
- 2. Attach the Bottom Plate Spacer (5) and the Main Plate (2) to the ATV bumper as illustrated using two ¼"x ¾" Hex Bolts (8) and two ¼" Whiz Nuts (14).
- 3. Attach the two ¼" x 1/-1/8" x 2" U-Bolts (12) to the ATV bumper and Main Plate (2) using four ¼" Nylock Nuts (13). See illustration.
- 4. Attach the winch to the Top Plate Spacers (4) and the Main Plate (2) using the hardware provided with the winch. For two bolt hole pattern winch installation, use the two 5/16" x 1" Hex Bolts (10), the middle holes on the Main Plate (2) and two Top Plate Spacers (4). Orientate your winch so the cable spools off the top of the winch drum.
- 5. Reattach the bumper to the ATV frame using the bolts retained. Attach the ¾" Bumper Spacers (3) to the skid plate and bumper using the bolts retained. See illustration.
- 6. Install your Roller Fairlead using two 5/16" X 1-3/4" Hex Bolts (9), 5/16" Nylock Nuts (15) through the square steel fairlead spacers (17), round spacers (18) and into the main winch mount plate. The round ¾" spacers (18) fit inside the square fairlead spacers and the bolt runs through them to keep them from collapsing. If using an aluminum hawse, you may need different mounting hardware, check the hardware that came with your winch.
- 7. Reattach the upper half of the bumper cover using the hardware retained. Attach the lower half of the bumper cover to the ¾" Bumper Spacers (3) using the 6mm x 16mm Hex Bolts (6), two ¼" Washers (16) and 6mm Nylock Nuts (7) as illustrated.



FOR QUESTIONS OR COMMENTS PLEASE CALL: 320-964-1616 (7:00 to 4:30 CST, Monday through Thursday).