



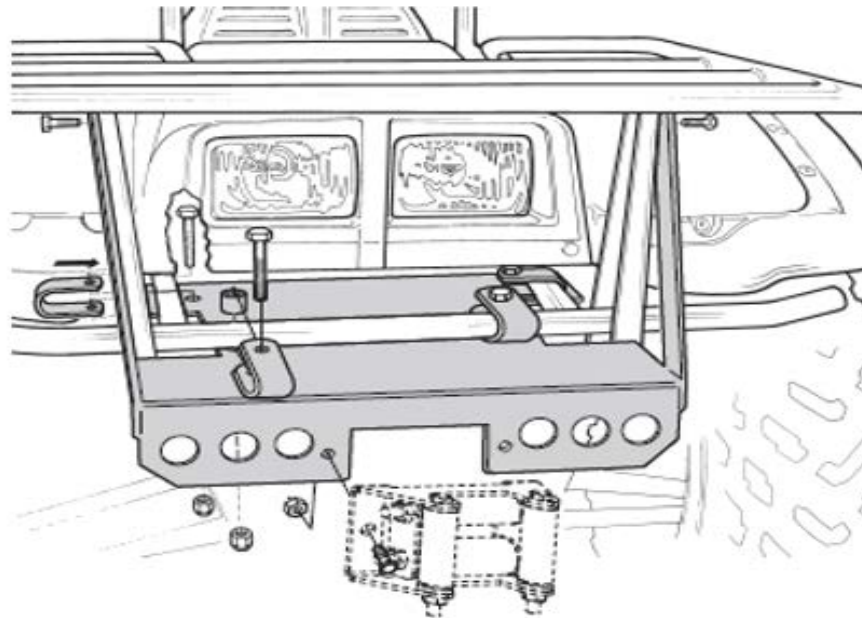
ITEM	PART#	QTY.	DESCRIPTION
1	1553-70	1	Winch Mount Plate
2	HDW9408	2	3/4 U-Clamp
3	HDW9407	2	7/8 U-Clamp
4	HDW7058	4	5/16 Nylock Nut
5	HDW1054	2	8mm x 25mm Hex Bolt
6	HDW2052	2	5/16 x 1-3/4 Hex Bolt
7	HDW9430	2	3/4 x 3/4 Plastic Spacer

Winch Mount Installation Instructions

for 89-98 Suzuki LTF250.87-98 LT250 4x4.91-98 LT300 King Quad

PART#4505-0655

1. Remove the front bumper protection pad and screen. (Retain the screen and pad for use when the winch mount is removed.)
2. Remove the top two bolts that secure the front rack to the bumper.
3. Install the winch to the winch mount using the hardware provided with the winch. **Note:** *The winch attaches to the mount upside down.* Be sure that the winch winds in the correct direction. Install the winch/mount under the main bumper tube with the winch mount support arms aligned with the top two racks/front bumper bolts. Install the two 8mm x 25mm hex bolts provided as illustrated. **Do not completely tighten.**
4. Install the two 3/4" u-clamps around the rear of the bumper tube and install two of the 5/16" bolts and nylock nuts. **Do not tighten.**
5. Install the two 7/8" u-clamps around the front of the main bumper cross tube. Install the other two 5/16" bolts through the clamps, spacers and winch mount and install the nylock nuts. Tighten all bolts securely.
6. Attach roller fairlead and winch with hardware provided from winch manufacturer and wire to their specifications.



FOR QUESTIONS OR COMMENTS PLEASE CALL: 320-964-1616 (7:00 to 4:30 CST Monday through Thursday).

INST1553PF