



## WINCH MOUNT INSTRUCTIONS

97-17 HONDA TRX250 RECON 2x4

PART# 4505-0661

ITEM	PART#	QTY.	DESCRIPTION
1	1574-1	1	Winch Mount Plate
2	KD23P	4	1" U-Clamp
3	HDW9409	2	1" x 2-1/4" U-Clamp
4	HDW2105	6	3/8 x 2 Hex Bolt
5	HDW7061	6	3/8 Nylock Nut
6	HDW9407	2	7/8" U-Clamp

*(Roller Fairlead not included with this mount kit.)*

## INSTRUCTIONS:

1. Install winch mount on the two frame tubes that run diagonal towards the front bumper per illustration "A". Orientate the mount so the notch in the mount is facing the rear of the machine. Secure using the four 1" U-Clamps from the inside of the tube outwards, and install four 3/8" x 2" hex bolts down through the winch mount then through the clamps and install 3/8" Nylock nuts. Tighten firmly but do not crush the tubing.
2. Install the roller fairlead by placing the two 2-1/4" U-Clamps (use the 7/8" U-Clamps for the 2005 model) around the front bumper tubes facing inward. Secure the roller fairlead using two 3/8" x 2" hex bolts and two 3/8" Nylock nuts, per illustration "B". Tighten firmly.
3. Attach winch to the top of the winch mount with the hardware provided with the winch. Run wire rope through the roller fairlead (rollers should turn freely.) **Note:** Bottom roller may need to be removed to run wire rope through. Tighten all bolts
4. Using instructions that were provided with the winch, wire accordingly.

**NOTE:** You will need to use the 7/8" U-Clamps on the 2005 and newer models and will need to cut the plastic for the roller fairlead to fit.

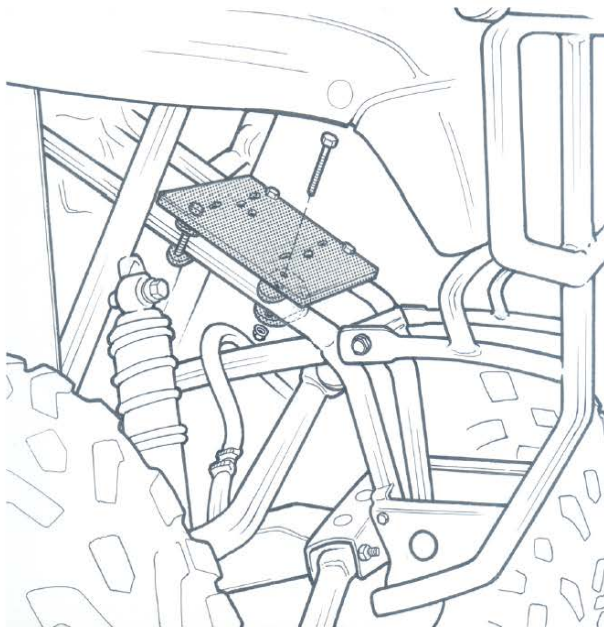


ILLUSTRATION "A"

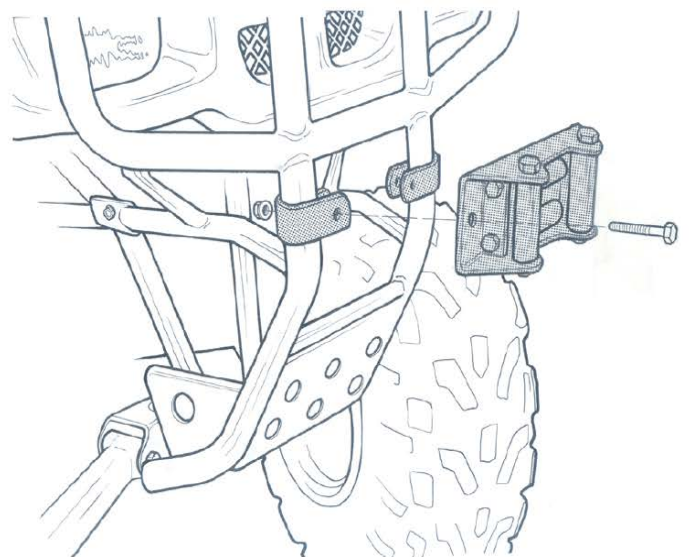


ILLUSTRATION "B"

FOR QUESTIONS OR COMMENTS PLEASE CALL: 320-964-1616 (7:00 to 4:30 CST Monday through Thursday).

INST1574PF

