

## **ASSEMBLY INSTRUCTIONS**

PM Elite Exhaust Tips 0204-2017

UU48-U8/5

REVISION A 5/25/2011

PAGE I

#### **IMPORTANT NOTICE**

Before installing this exhaust tip, read through these instructions completely; this will familiarize you with the way in which the parts fit together and the tools needed to complete the job.

The PM Elite exhuast tips involves alterations to your motorcycle and may void your factory warranty. PM STRONGLY recommends this installation be done by an experienced motorcycle mechanic.

#### DISCLAIMER

These Performance Machine parts are designed for high performance motorcycle applications and are intended for the very experienced rider only. The installation of these Performance Machine parts may adversely effect or void your factory warranty.

PM P/N	MANUFACTURER	APPLICATION
0204-2017	HARLEY DAVIDSON	SCREAMING EAGLE STREET PERFORMANCE 4.0" SLIP ONS



#### PERFORMANCE MACHINE LIMITED WARRANTY INFORMATION

Performance Machine warrants to the original purchaser that the parts of this exhaust tip to be free of manufacturing defects in materials and workmanship for a period of one (I) year from the date of purchase. In the event warranty service is required, you must call Performance Machine immediately with a description of the problem.

If it is deemed necessary for Performance Machine to make an evaluation to determine whether the part is defective, a return authorization number will be given by Performance machine. The parts must be packaged properly so as to not cause further damage and returned prepaid to Performance Machine with a copy of the original invoice of purchase and a detailed letter outlining the nature of the problem. If after the evaluation by Performance Machine the part was found to be defective it will be repaired or replaced at no cost to you. If we replace it, we may replace it with a reconditioned one of the same design.

Performance Machine shall not be held liable for any consequential or incidental damages resulting from the failure of a Performance Machine part.

Performance Machine shall have no obligation if a part becomes defective as a result of improper installation or abuse.

#### **CONTACT INFORMATION**

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# **ASSEMBLY INSTRUCTIONS**

PM Elite Exhaust Tips 0204-2017

1048-0875

EVISION A 5/25/201

AGF 2

### PERFORMANCE MACHINE ELITE EXHUAST TIP INSTALLATION

- I. Place motorcycle on a lift or securely on a hard level surface and turn off the ignition.
- 2. Remove the touring bags if necessary. Depending on muffler position the exhaust tip may be removed or installed without touring bag removal.
- 3. Using a 3/I6" hex wrench remove the four I/4" bolts holding the exhaust tip on.



4. Once the four bolts are removed remove the exhaust tip.



5. With the original exhaust tip removed reinstall the Performance Machine Elite exhaust tip. Align the Performance Machine Logo vertically and make sure the 4 bolt holes line up.



7. Reinstall the four I/4"-20 bolts using red loctite and torque to 7 ft-lbs.



8. Repeat this procedure on the opposite side. Reinstall the touring bags. Go for a ride!