# POWERMADD® Ski Doo REV X

## E.S.R. Seat Riser Kit 52030

#### **HARDWARE INCLUDED:**

#### **TOOLS REQUIRED:**

Item Qty Description Seat Cover Foam Seat Riser

13mm Wrench T25 Torx Wrench Air Stapler 1/4" T50 Staples

Flat Blade Screwdriver Needle Nose Pliers

- Remove the two T25 Torx screws that secure the Step 1: trunk located behind the seat. See photo 1.
- Step 2: Remove the two - T25 Torx screws that secure the sides of the trunk located on each side of the seat. See photo 2. Remove trunk assembly and set aside.
- Step 3: Remove the two – nuts and washers securing the rear of the seat using a 13mm wrench. See photo 3.
- Step 4: Remove seat by lifting the rear of the seat up and over the two studs then pull back to remove the seat from the snowmobile.
- Note: Our seat riser kit can be installed over the OEM seat cover or if you prefer you can remove your OEM seat cover. To install over the OEM seat cover proceed to Step 6.
- **Step 5:** Place seat upside down on a flat surface. Using a flat blade screwdriver and needle nose pliers remove all staples holding the OEM seat cover onto the seat base. Remove OEM seat cover and set aside.
- Step 6: Center Seat Riser foam on the seat as shown in photo 4.
- **Step 7:** Lay the PowerMadd Seat Cover over seat and seat riser foam. Center seat cover so all ends are equal distance from edge of OEM seat base. See photo 5.
- **Step 8:** Turn seat/seat riser foam/seat cover over being careful not to disturb the positioning of the seat cover.



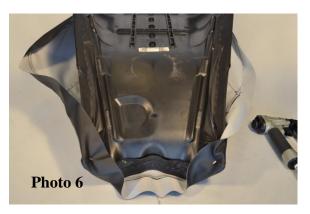




- Step 9: Starting at the two front corners of the seat. Secure the seat cover using ½" T50 staples. Pull seat cover so that the seams of the seat cover match the front two corners of the seat base. Secure using staples. See photo 6.
- Step 10: Continue stapling up one side of the seat toward the rear of the seat by pulling the seat cover tight then stapling the cover to the seat base. Smooth out any wrinkles before stapling and make sure seat cover is positioned correctly. Like the OEM seat cover staples should be placed 1" apart.
- **Step 11:** Repeat Step 10 for the other side of the seat.
- **Step 12:** Staple front of seat cover to seat base. Smooth out any wrinkles before stapling. Extra fabric may need to be folded over and stapled.
- Step 13: Staple back of seat cover to seat base. Smooth out as many wrinkles as possible before stapling. Extra fabric may need to be folded over and stapled.
- **Step 14:** You may need to cut away seat cover material that is covering the seat mounting holes.
- **Step 15:** Reinstall seat by sliding the front of the seat into the seat brackets located on the tunnel. See photo.
- **Step 16:** Reinstall all screws and nuts that were removed in Steps 1, 2 and 3.







## **Installation Instructions**

For video installation instructions go to youtube.com and search "PowerMadd Ski Doo Rev X Seat Riser" or refer to: https://youtu.be/urXnuTSTfLY

### LIMITED WARRANTY

**POWERMADD** warrants this product to be free from defects in material and workmanship under use for the purpose it was intended. **POWERMADD** shall not be liable for damage or injury caused by defective materials or workmanship. **POWERMADD** may elect to repair or replace this product, but is the sole judge of any defects in their product. This warranty does not cover any labor costs to remove or reinstall this product and is effective for one year from the original purchase date.

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M52030 Rev A

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