2015 Ranger XP Mid Size 2 Piece Roof Installation

Components:

- 2 Roof sections (R&L)
- 1 Roof Filler
- 2 Roll of Adhesive Foam Seal
- 14 1/4"-20x 3/4" Long Bolts
- 10 1/4"-20 Acorn Nuts
- 20 1/4" Flat Washer
- 4 ¹/₄"-20 Nylock Nuts
- 4 ¹/₄" x 1" Fender Washers

Tool Required:

- 2 7/16" End Wrenches or Sockets
- 1 Drill
- 1 5/16" drill bit

1. Place the Adhesive Foam Seal on each cut edge of the roof and trim to length



- 2. Place roof sections together, set Roof filler on top, and secure one to the other with \(\frac{1}{4}\) "-20x \(\frac{3}{4}\)" long bolts through the top side with a \(\frac{1}{4}\)" flat washer on top and bottom and the \(\frac{1}{4}\)"-20 acorn nut on the bottom side of the roof.
- 3. Place the roof on the Vehicle, then center front to back and side to side. Mark holes from bottom side in the rear pocket area, remove and drill 5/16". Loosely secure rear corners with ½"-20x ¾" long bolts, ½" x 1" fender washer, ½"-20 nylock nut. Mark front holes from the bottom side, remove and drill 5/16". Loosely install hardware in all 4 corners, makes sure roof is centered and tighten bolts.

