

SADDLE MOLDING PROCEDURE

FOLLOW THESE STEPS TO PERFORM A STANDARD MOLDING OF YOUR SADDLE

INSTALL & LEVEL

- Install the saddle in an optimized and level riding position.*
- Ensure the AC adapter is toggled to the OFF position then plug the adapter into the saddle from the rear side.
- Set a timer with an audible tone using the provided timetable listed below or in the video.

HEAT IT

- Initiate timer and switch power to ON position simultaneously.
- When the timer has expired, turn the AC adapter toggle to Off and unplug the adapter from the saddle.

RIDE IT

- Begin riding **IMMEDIATELY!** [Waiting even 30 seconds will cause the saddle to cool and will result in sub-optimum molding results]
- Maintain pedaling cadence for 10-15 minutes while changing riding positions every 30 seconds to a minute while the saddle forms and cools.**
- **Pro Tip:** Wear casual form-fitting shorts or pants when molding to get even better results. Without the padded chamois, there will be less to obstruct the imprinting of your sit bones.

That's it, you're **DONE!** Your REFORM saddle is now molded to you. 🎉 Congratulations and enjoy the ride! 🎉

**To optimize your saddle position or if you are unsure where to start, we recommend working with a bike fitter.*

***If you are at all unsatisfied with your results just plug the saddle back in for 5 minutes to allow the carbon to return to its original shape and start the process over again*

SEYMOUR

RIDER WEIGHT	TIME
170 lbs or Less 77kg or Less	5 Minutes
171 lbs or More 78 kg or More	4 Minutes 45 Seconds

TANTALUS

RIDER WEIGHT	TIME
170 lbs or Less 77 kg or Less	6 Minutes
171 lbs or More 78 kg or More	5 Minutes 30 Seconds

GUIDELINES

FOLLOW THESE GUIDELINES FOR THE BEST EXPERIENCE WITH YOUR NEW SADDLE

- Not recommended for riders over the weight of 225lbs or 102kg.
- Use a high-quality seat post with a 9x7mm [Tantalus] or 9x10mm [Seymour] clamp profile to prevent damage to the rails.
- A minimum of 8mm spacing between the seat clamp bolts and the shell base is recommended for adequate room to flex and form.
- Use a certified calibrated torque wrench to tighten down rail clamps. We recommend 7 N-m for dual bolt system or 10 N -m for a single bolt system.
- Ensure the the magnetic connection points are clean before forming. A stiff bristle toothbrush works quite well.
- Inspect AC adapter before each molding, do not use the AC unit if you suspect it is damaged.
- Do not turn AC adapter switch ON before connecting the magnetic end to saddle. Turn the switch OFF before removing the magnetic adapter from the saddle.
- Unplug AC adapter while not in use, store in the protective bag provided.
- Failure to switch off the heating system within the suggested times may result in damaging your saddle permanently.
- Ideal operating temperature for this saddle is between -5°C and 40°C.
- AC adapter plug locks-on from one direction, the cable must enter from the rear side of the saddle through the seat clamp.
- Best forming results can be achieved with an optimized saddle position, and clipless pedals.
- In addition to the impressions left by sit bones, it is normal for the widest points of the saddle to fold down up to 5mm during forming to create pressure relief
- Asymmetrical forming or creasing in the carbon fiber shell around displaced areas is also normal behavior for this process
- Reduce extended periods of exposure to rain or direct sunlight.