



015-14329

“Setting the World’s
Performance Standards”

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SLP Powder Valve Intake Kit for 2019-21 Ski-Doo G4 850

Part #14-329

Kit Contents:

1 - Powder Valve(Part# 14-329-1) 4 - 11/64” Plastic Push Darts(Part# 14-249)
1 - Instruction Sheet (Part# 015-14329)

Installation:

Step 1. Remove side panels and hood from the sled.

Step 2. Remove the drive belt guard and acoustic panels.

Step 3. Remove the driven clutch.

Step 4. On the left hand side, remove the steering brace.

Step 5. Remove the drive belt guard support.

Step 6. Unclip the fuel hose from the air box, then remove the air box.

A-6 Loosen clamps securing air box to intake adapters.

B-6 Carefully pull out the air box with the steering brace.

NOTICE: Make sure not to touch the secondary injectors or their harnesses when removing the air box.

Step 8. Cut out the provided template. Then tape the template to the flat surface on the bottom backside of the air box. (See Illustration #1)

Step 9. Mark the *inside* of the templates preferably with a silver sharpie. Then **carefully** cut out **inside** of the marked areas using a Dremel tool with a drywall bit.

Note: Make sure to clean up the edges with either a sand roll or deburring tool and clean out the inside of the air box.

Step 10. Using Powder Valve as a guide, drill out the 4 holes using a 5/32” drill bit. Using the 11/64” Plastic Push Darts provided fasten the powder valve into place.

Step 11. Reinstall the air box and all the other parts removed in steps 1-5.

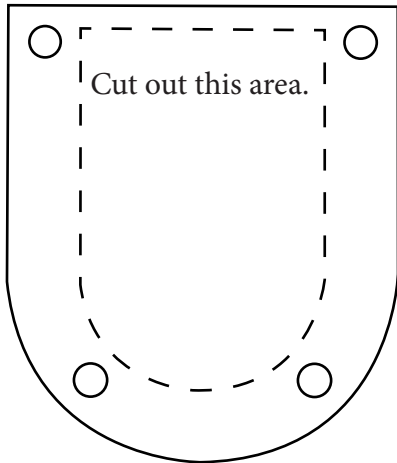
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For instructions in color please visit us on the web @ www.startinglineproducts.com

Powder Valve Pre-Filter location for clearance reference only.

Illustration #1



Check template to valve before cutting air box.

