



*“Setting the World’s
Performance Standards”*

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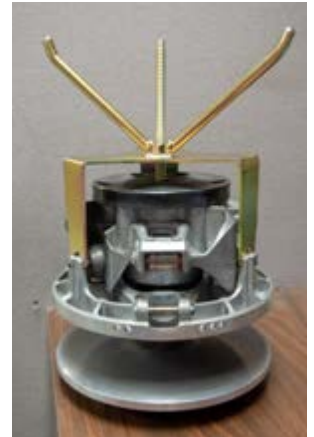
Spring/Clutch Compression Tool for Ski-Doo P-Drive Clutch Part# 20-233

Kit Contains:

- | | |
|---|---|
| 1 - 20-2332 Handle for 20-230 | 1 - 20-2333 Base for 20-230 |
| 1 - 999-0246 3/8” X 1 1/4 Plastic Washer | 1 - 20-2330 Spring Compression Adapter for 20-230 |
| 1 - 20-2331 Movable Sheave Adapter for 20-230 | 1 - 015-20233 Instruction Sheet |

Movable Sheave Compression Adapter

1. Place the compression tool in a vice or bolt to a solid surface.
2. Remove clutch from the sled, SLP clutch puller part# 20-228 and clutch holding tool part# 20-309 are HIGHLY recommended.
3. Once the clutch is off of the sled, place the clutch on the press. Make sure the small Delrin washer(part# 999-0246) is between the handle(part# 20-2332) and the Movable Sheave Adapter (part# 20-2331). Before compressing the clutch make sure the Movable Sheave Adapter is not sitting on the roll pins.
4. Thread the handle down onto the Movable Sheave Adapter (part# 20-2331) until the clutch is compressed enough to change weights or service the clutch.



Spring Compression Adapter

1. Place the compression tool in a vice or bolt to a solid surface.
2. Remove clutch from the sled, SLP clutch puller part# 20-228 is HIGHLY recommended. Using the same clutch puller, thread the puller into the center of the clutch, then using a hammer, hit the top of the puller. Which will separate the movable sheave from the stationary sheave.
3. place the movable sheave onto the compression tool and remove the 6 T40 Torx bolts holding the counter weight/cap. Once the counter weight/cap is removed, place the Spring Compression Adapter(part#20-2330) ontop of the spring cap. make sure the Delrin washer(part# 999-0246) is between the spring compression adapter and the handle(part# 20-2332).
4. Make sure the larger cut out on the spring compression adapter is lined up with the split in the retaining ring. Thread the handle down until the spring cap is compressed enough to remove the retaining ring. Slowly unthread the handle decompressing the spring.



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