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Performance Standards!"*

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Clutch Vents for Polaris RZR, RZR-S, and RZR-4 Part # 67-108

Kit Contents:

- 2 - Clutch Vents
- 8 - Plastic Rivets P.N. 14-223

Installation Instructions

1. Remove clutch cover.
2. Cut out paper templates. Tape template onto the clutch cover as shown in the illustrations. Mark or scribe a line on the inside of template.
3. Using a dremel rotary tool with a drywall cutting bit (P.N. 560), cut around the inside of the scribed line and debur the holes.
4. Align the vents with cut out holes, using the vent as a template drill the 4 holes using a 3/16" drill bit. Rivet vents into place using the supplied plastic rivets.
5. Re-install clutch cover.



Templates

