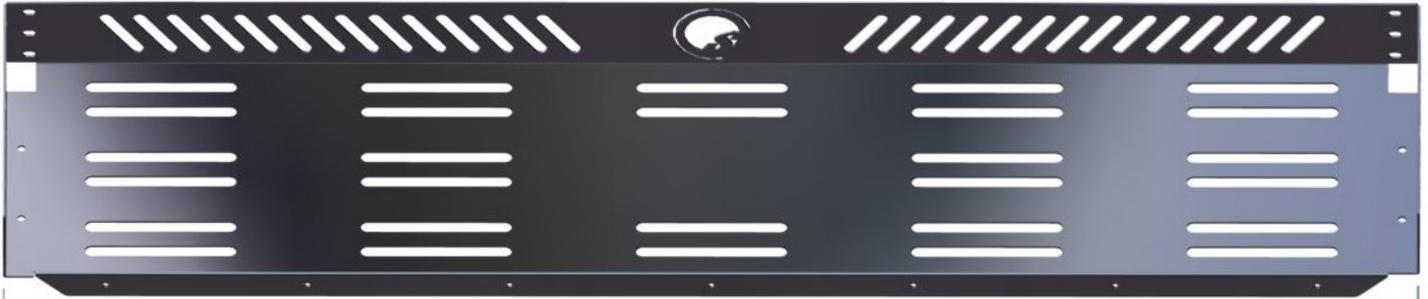


INSTALLATION INSTRUCTIONS
Over Bed Rack: OBR-H-PIO1k6



Front Rack Panel



Rear Rack Panel



L&R Rack Brace



Top Brackets



Roof Brackets



Top Bracket Clamp Half



1.75" Clamps



Top Bracket Gussets



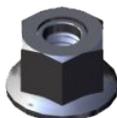
Side Joint Plates



Cube Light Cover Plates



M8x20 Hex Flanged (18)pcs



M8 Nylock Nut (28)pcs



M6x16 Button Head (27)pcs



M6 Nylock Nut (27)pcs



M8x20 Button Head (10)pcs



M6x20 Socket Head (8)pcs



M8x16 Hex Flanged (2)pcs

1. First, if you have **Back Glass** like we show in **Fig.1**, you will need to loosen the lower corner bolt allowing the glass move a little while installing your **Bed Rack**. You will tighten it back after the installation. Repeat the same for the opposite side. See **Fig.1**.

NOTE: If you have a Factory O.E. roof, you may need to cut or trim the roof edge in order to get the corner Top Brackets and Top Brackets to install properly. If so, it would be one of the first things you do. So it's OK if you have to do this.

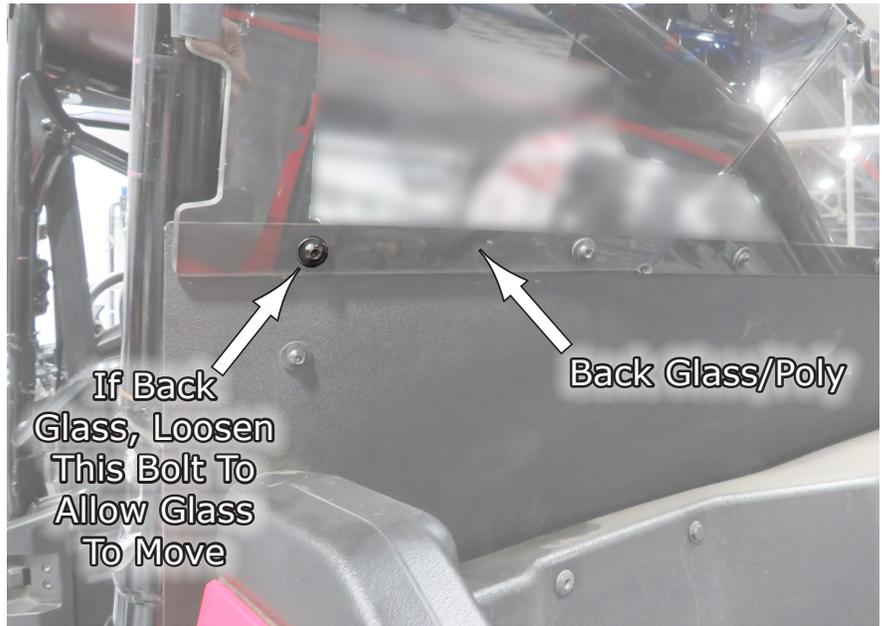


Fig.1

2. Next, if you have an existing metal roof installed, then you will need to remove the corner fill panels, one on each side. You remove this by removing the (3) three **M6x25 Sealing Screws** attaching the corner panels on each rear corner as shown in **Fig.2**. Keep the screws as you will be re-using them.

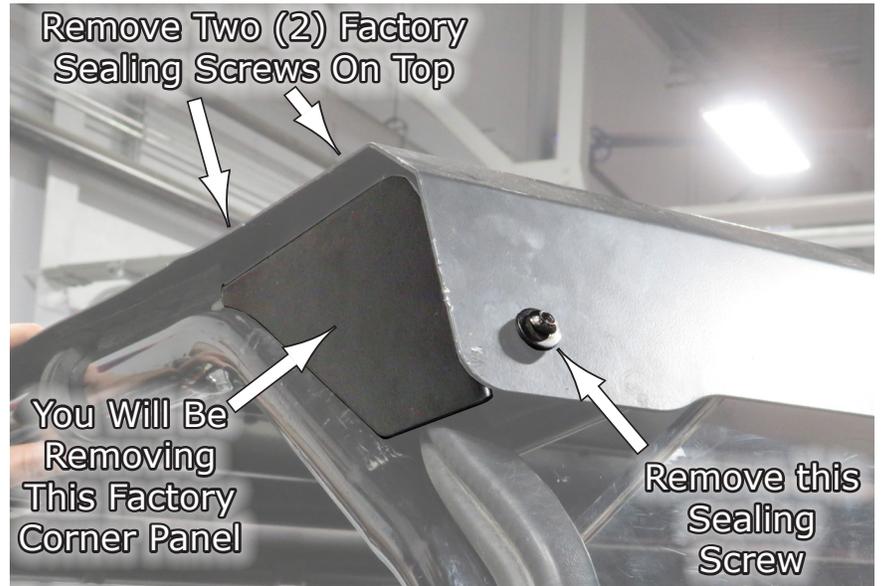


Fig.2



Fig.3

3. Then remove the factory corner filler panel as shown in **Fig.3**.

4. Next you will install the two piece Clamp, as shown in **Fig.4a**, using the bolts that came with the clamps. Leave bolts a little loose for adjustment for now. You will tighten all down after all is in place. See **Fig.4a-b**.



Fig.4a

Fig.4b

5. Now you need to install the **Roof Brackets** into the corner space. You will install them using the **M6x25 Factory Sealing Screws** you removed previously. See **Fig.5a-b**. Install the screws but don't tighten down yet as you may need to loosen them up when installing the **Top Brackets** next.

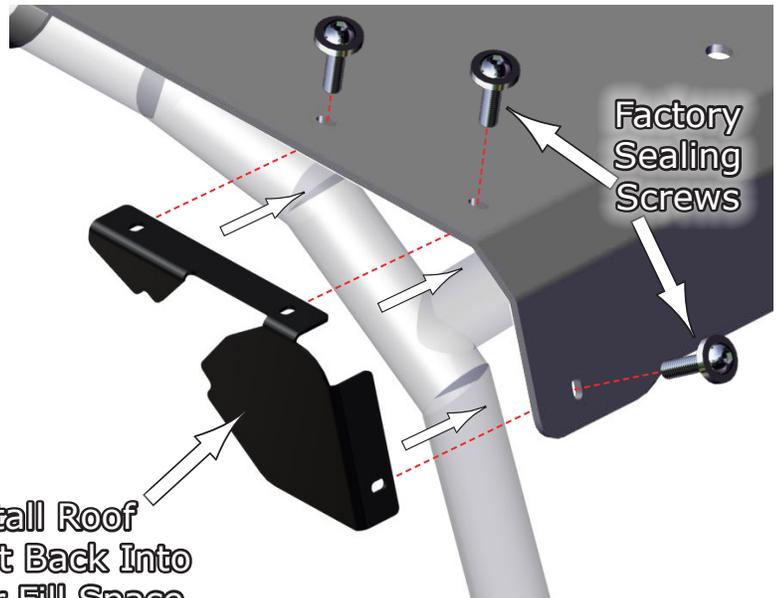


Fig.5a

Fig.5b

6. Now you need to install the new **Top Brackets** which will be used for support. You install them by inserting them into the corner space going thru the **Roof Brackets** you installed previously, and attaching it to the frame along with the **Half Clamp** and **M6x20 Socket Head Bolts** provided in your kit.

Snug the M6 bolts to keep in place but don't tighten down yet as you will need to adjust some when adding the rest of the kit. Repeat for the opposite side. See **Fig.6a-d**.

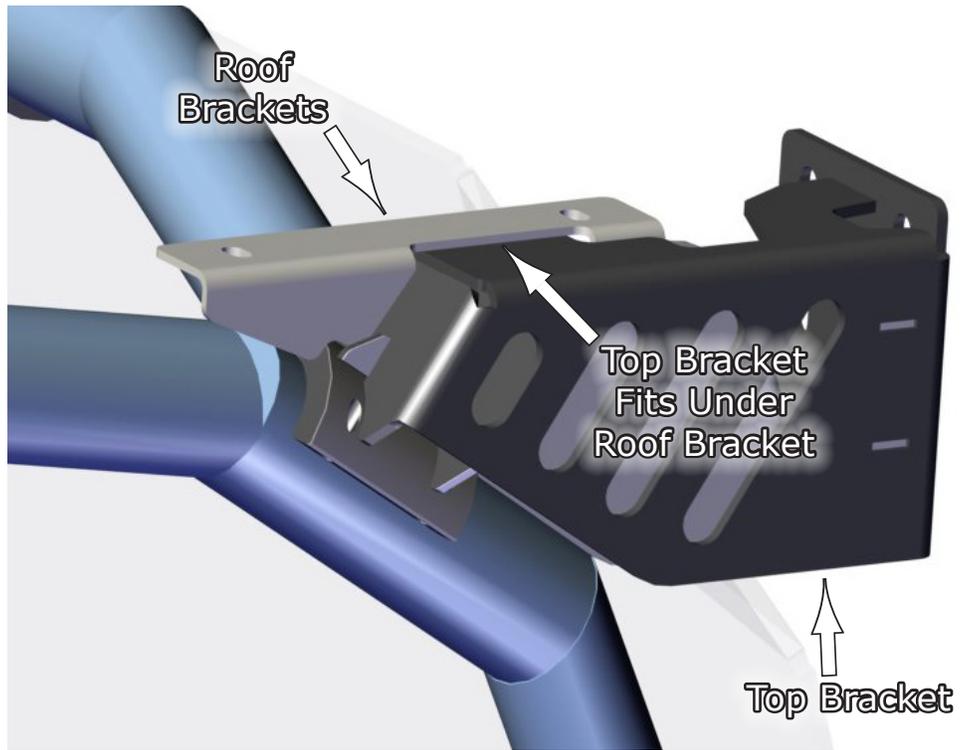


Fig.6a

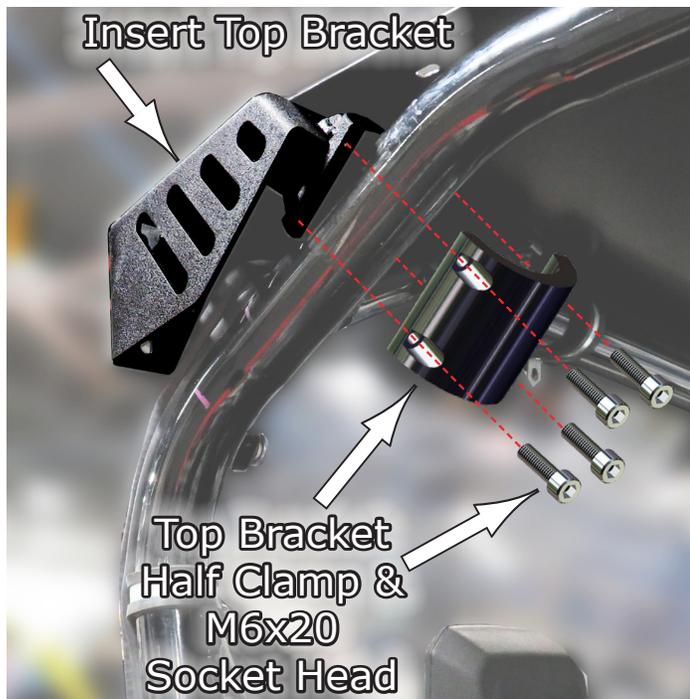


Fig.6b



Fig.6c



Fig.6d

7. Next, find the **Rack Brace**. You will install it to the clamp you installed using the **M8x20 Hex Flanged Bolt** also provided in your kit. There is only this one bolt holding it in place at this time. Snug it but don't tighten down yet until all components are in place and adjusted to fit. Repeat for the opposite side. See **Fig.7a-c**.

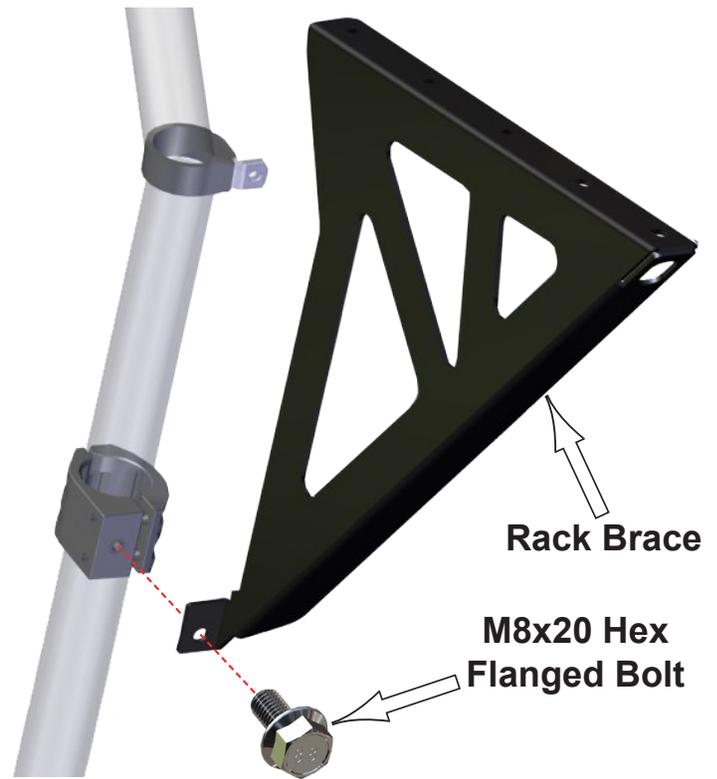


Fig.7a



Fig.7b



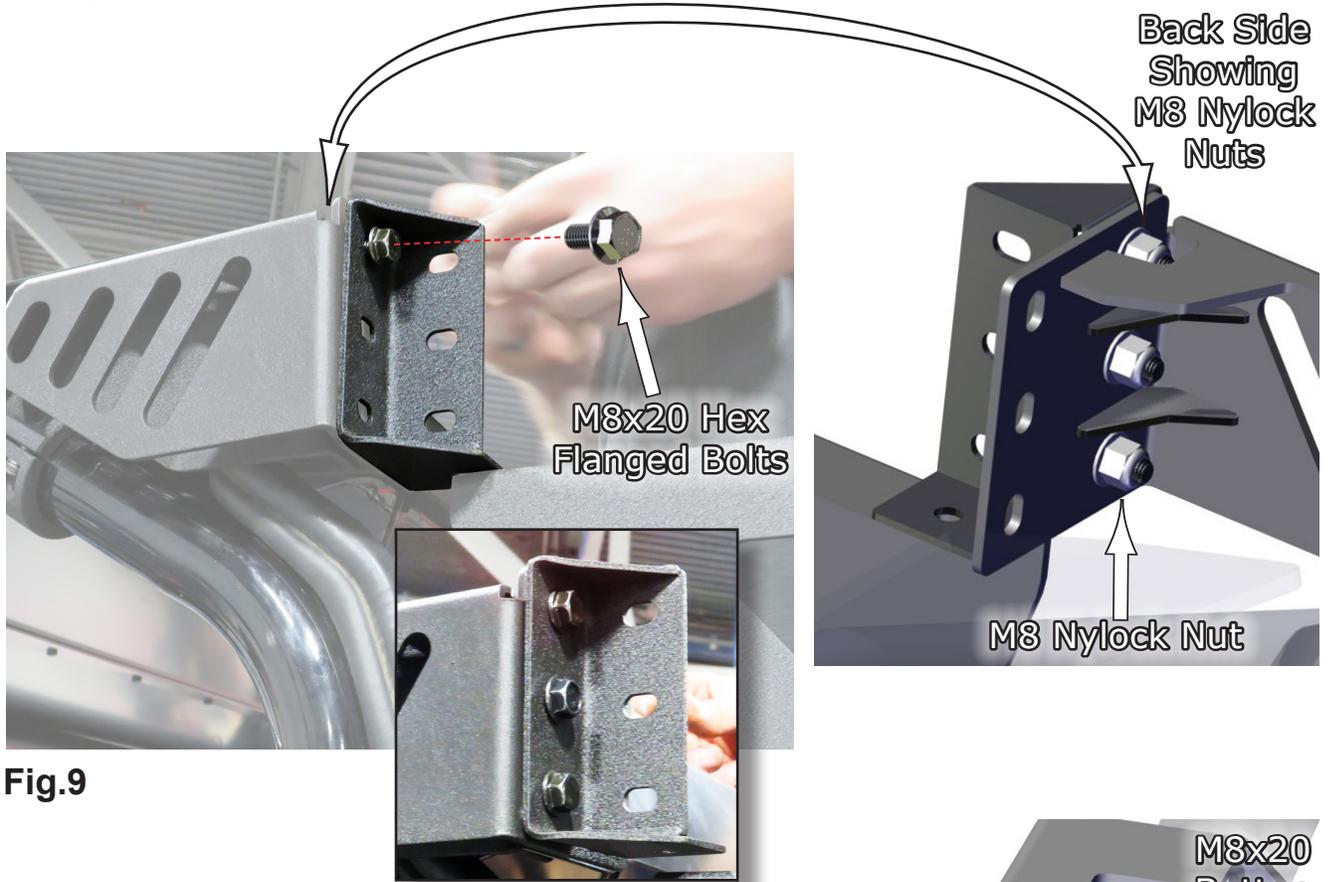
Fig.7c

8. After the Rack Braces are in place, we will attach them in the next steps to the Top Brackets you installed previously. See **Fig.8**.



Fig.8

9. Now you need to install the **Top Bracket Gussets** using the **(3) M8x20 Hex Flanged Bolts** and **(3) M8 Nylock Nuts** provided in your kit. Again just snug the bolts as you will need to adjust them later. See **Fig.9**. Repeat for the opposite side.



10. Next you will attach it to the **Rack Brace** using the **M8x20 Button Head** and **M8 Nylock Nut**. Tighten this one down secure. See **Fig.10a-c**. Repeat for the opposite side.

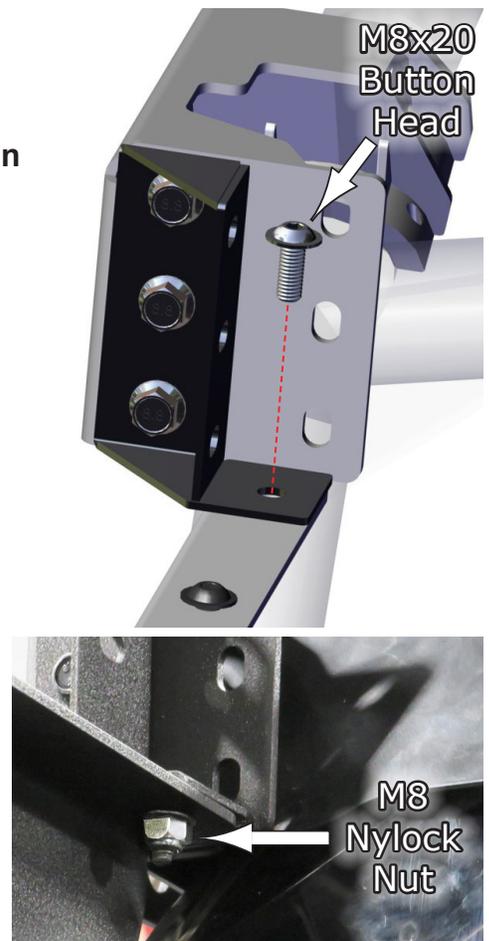
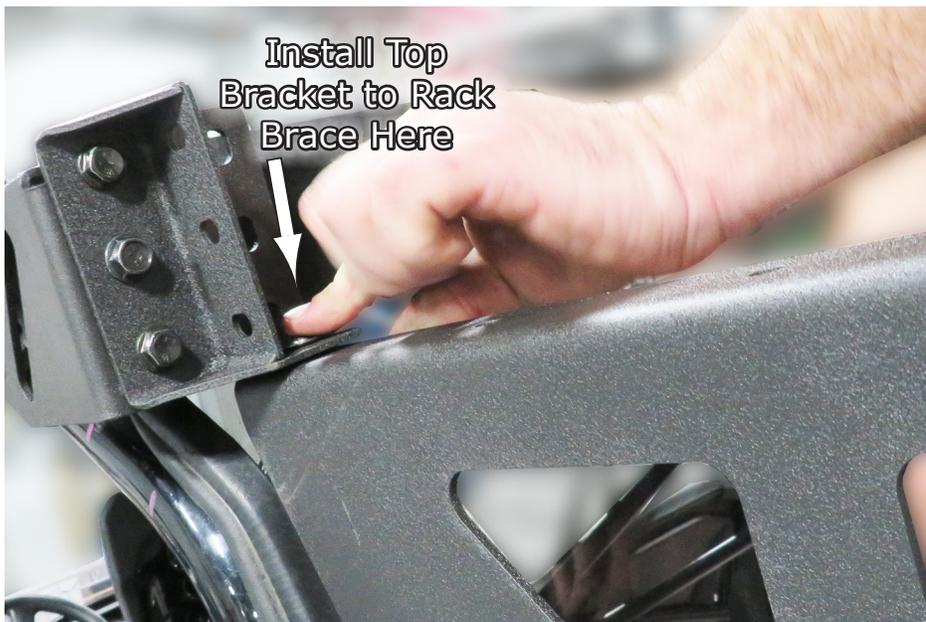


Fig.10a

Fig.10b

11. After those are attached to the **Rack Braces**, now you will need to tighten up the **Frame Clamp** you installed previously so they won't move while installing the rest of the rack. Repeat for the opposite side. See **Fig.11a-b**.



Fig.11a

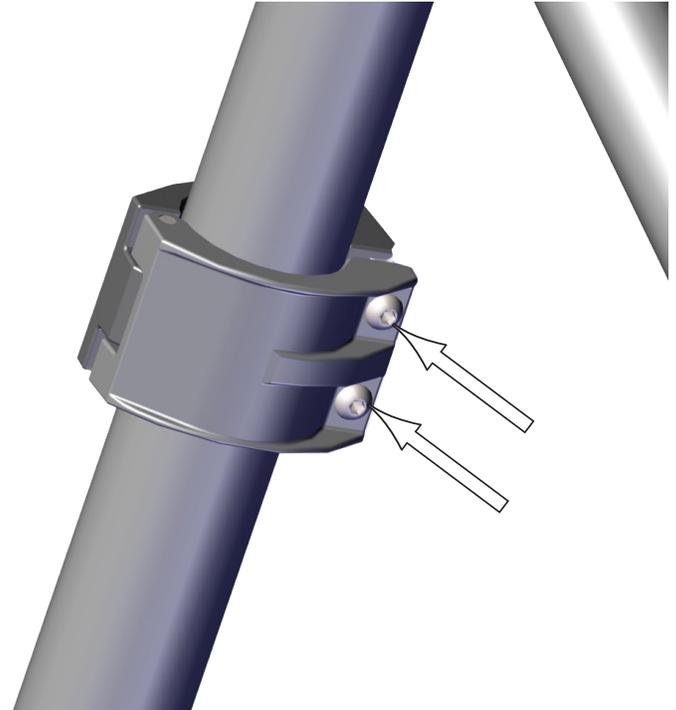


Fig.11b



Fig.12

12. Now go back and tighten the two (2) back window bolts you loosened up before the installation. Repeat for both sides. See **Fig.12**.

13. Next you can start on the **Rack Panels**. Start with the **Front Rack Panel** and set it up on the **Rack Braces** as shown in Fig.13.



Fig.13

14. Now you will bolt it onto the **Rack Braces** and **Top Brackets**. Align up the holes to the brackets and install using the **M8x20 Hex Flanged bolts** and **M8 Nylock Nuts**. Install all six (6) bolts in one corner, and snug the bolts but don't tighten until bolts on other side are all installed and aligned. Repeat for the opposite side. See Fig.14a-c.

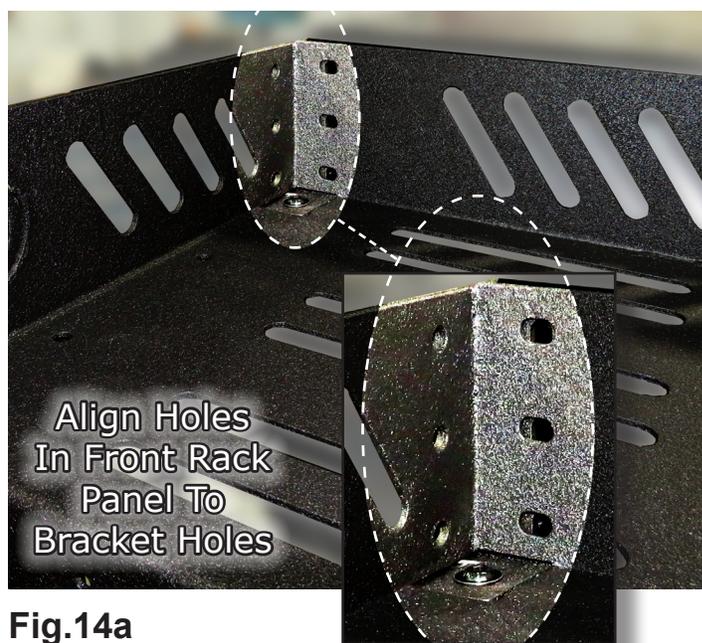


Fig.14a



Fig.14b

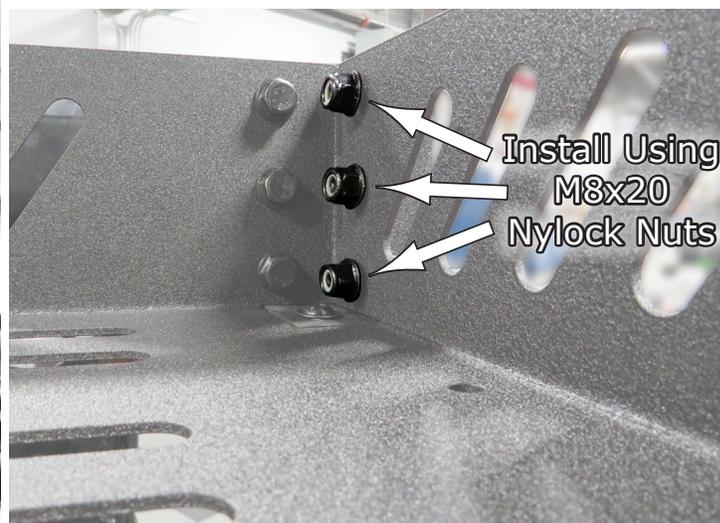


Fig.14c

15. Find the **M8x20 Button Head** bolts and **M8 Nylock Nuts** provided in your kit. You can now install the bottom sides of the **Front Rack Panel** to the **Braces**. There are three (3) bolts and Nylock Nuts on this side as shown in **Fig.15a-b**. Snug but don't tighten until all bolts are in place. Repeat for the opposite side. See **Fig.15a-b**.

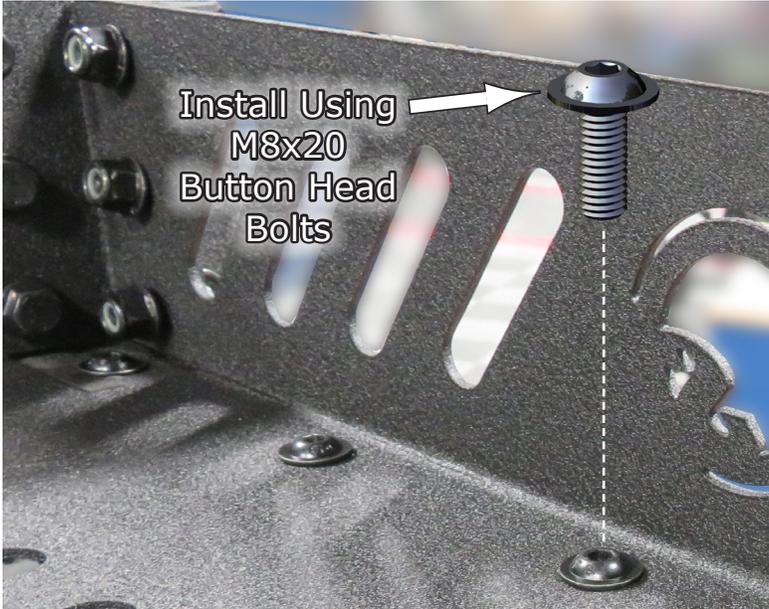


Fig.15a

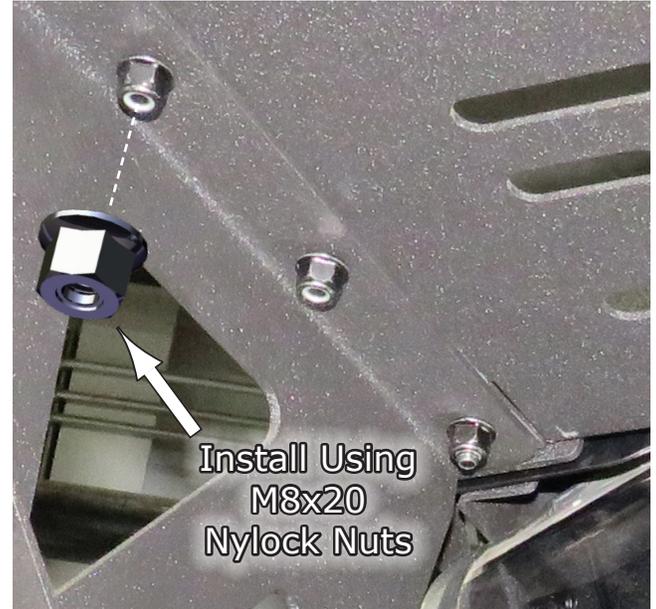


Fig.15b

16. Now install the **Rear Rack Panel** as shown in **Fig.16a**. Install using the same **M8x20 Button Head** bolts and **M8 Nylock Nuts** as the Front Panel. Repeat for the opposite side. See **Fig.16a-c**.



Fig.16a

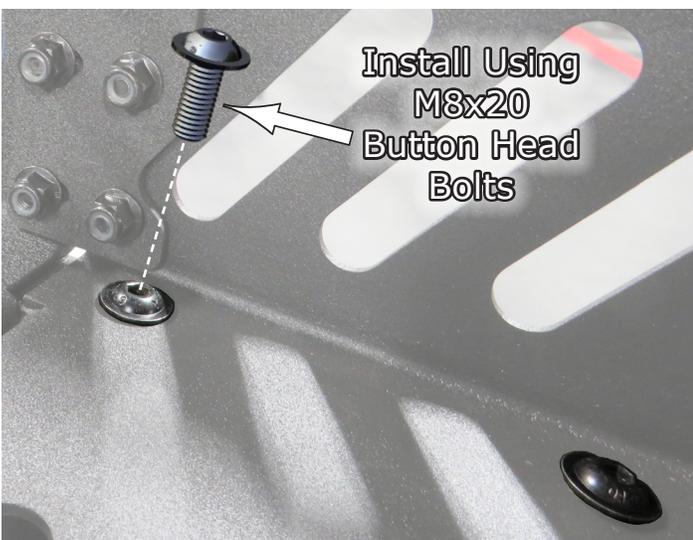


Fig.16b



Fig.16c

17. Next you can install the **Side Joint Plates**. These hold the two (2) panels together on the sides. Install these using the **M6x16 Button Head** and **M6 Nylock Nuts**. Install and tighten secure. Repeat for the opposite side. See **Fig.17a-d**.

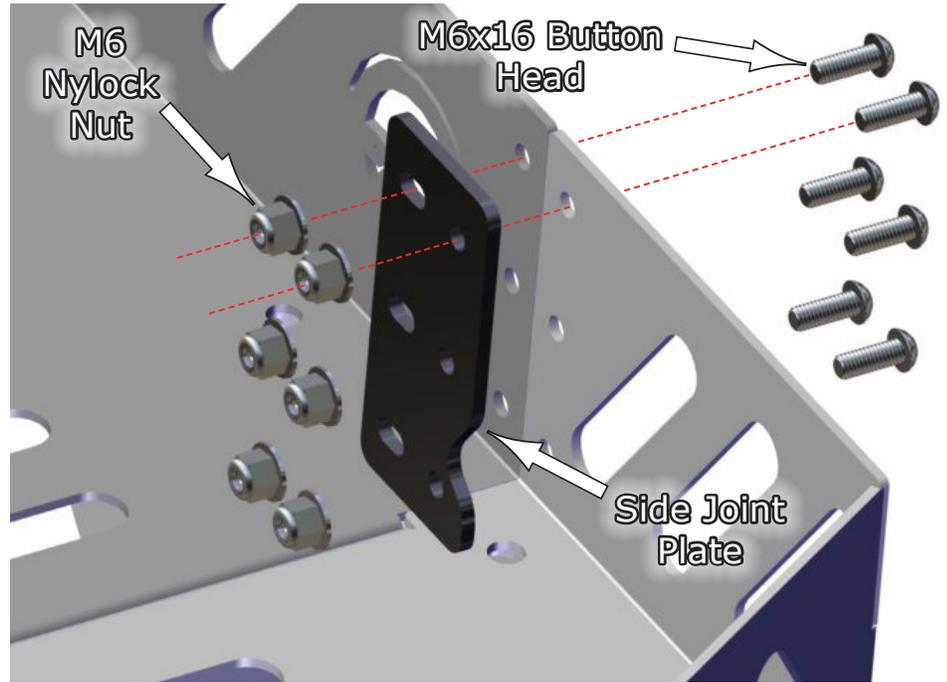


Fig.17a (passenger's side view)



Fig.17b



Fig.17b

18. After the **Side Joints** are installed, you can now secure the panels on the underneath side all the way across the seam. Do this also using the **M6x16 Button Head** and **M6 Nylock Nuts** provided in your kit. See **Fig.18a-b**.

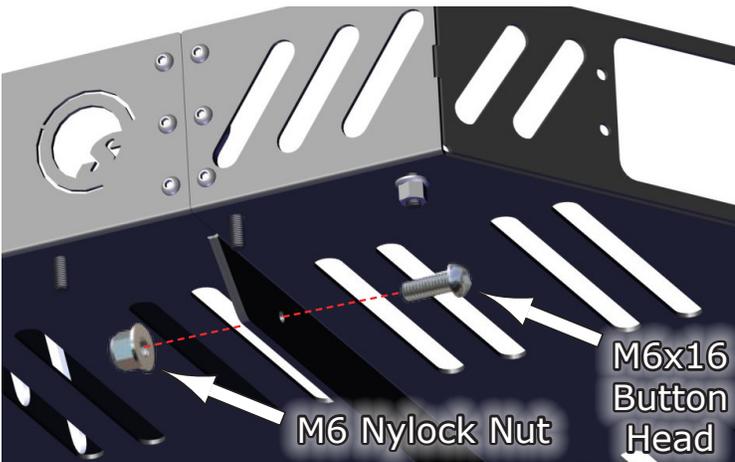


Fig.18a

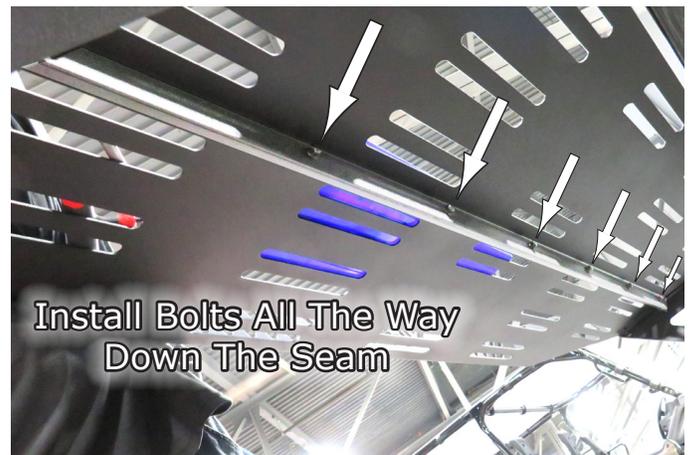


Fig.18b

19. You kit comes with two (2) **Cube Light Covers** for you to use if you do not have or intend on using light in these locations. If using the covers, install them using the **M6x16 Button Head** bolts and **M6 Nylock Nuts** provided in your kit. Install as shown in **Fig.19**.

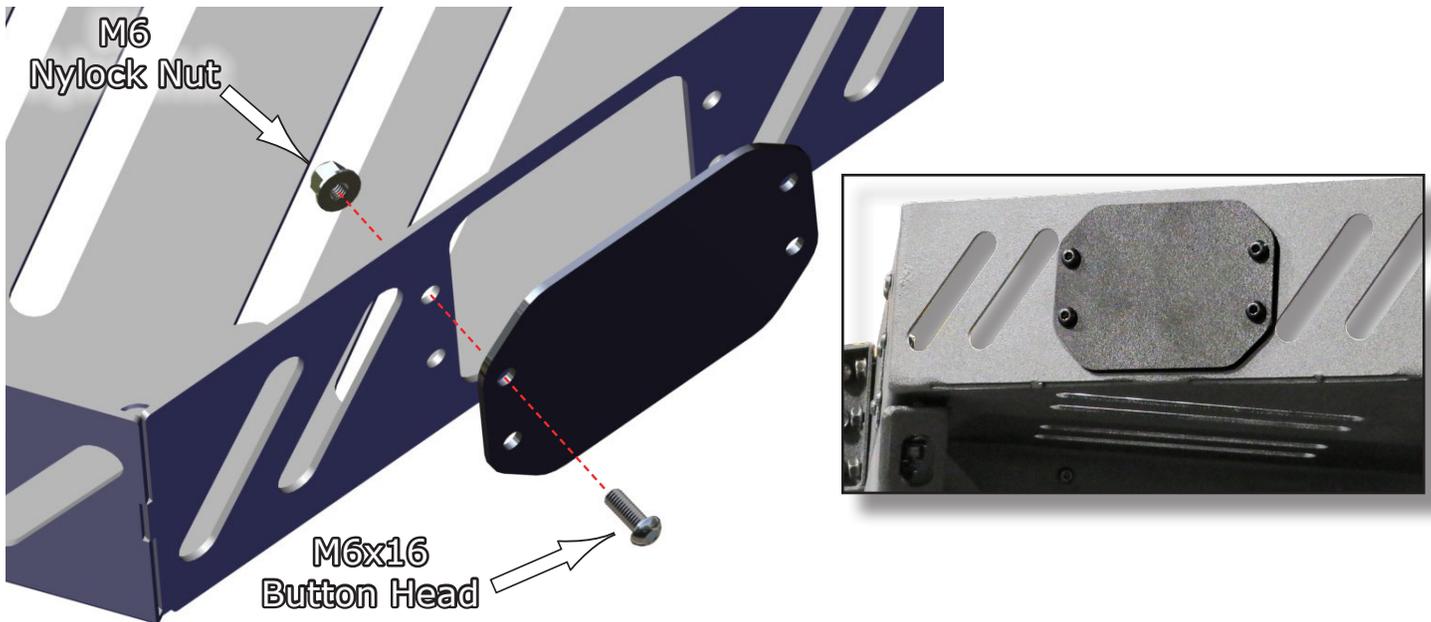


Fig.19

20. After all is installed and adjusted to fit, go back and tighten all Bolts and Screws securely.

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