



## TR-4151F (2013-2015) POLARIS RANGER XP900 STAGE 5 FULL EXHAUST SYSTEM INSTALLATION INSTRUCTIONS

1. REMOVE THE ENTIRE STOCK EXHAUST SYSTEM
2. VERIFY THAT THE STOCK MANIFOLD GASKET IS IN GOOD CONDITION (IF NOT, REPLACE WITH NEW OEM GASKET)
3. BOLT ON THE HEADPIPE ASSEMBLY TO THE CYLINDER USING THE STOCK GASKET
4. SLIDE ON THE TOP AND BOTTOM MID PIPES TO THE HEADPIPES AND ATTACH WITH SPRINGS
5. INSTALL THE 2:1 COLLECTOR OVER THE MID PIPES AND ATTACH THE STOCK RUBBER SWING MOUNT AND SPRINGS
6. INSTALL THE 4-BOLT INLET FLANGES TO THE FRONT OF THE NEW SILENCERS WITH THE SPRING TAB ON THE TOP OUTSIDE BOLT HOLE LOCATION.
7. MOUNT THE "T" STYLE BRACKET WITH THE STOCK BOLTS LOCATED ON THE BACK CENTER OF THE VEHICLE.
8. SLIDE THE TWO BILLET SILENCER CLAMPS ONTO THE SILENCER
9. INSTALL THE SILENCER ONTO THE COLLECTOR PIPE
10. POSITION THE BILLET SILENCER MOUNTING CLAMPS WITH THE "T" BRACKET AND INSTALL BOLTS.
11. MAKE SURE THE ENTIRE EXHAUST SYSTEM IS ALIGNED PROPERLY AND TIGHTEN ALL BOLTS
12. ATTACH ALL SPRINGS

### **WARNING**

\*Trinity Racing exhaust systems will require adjustment to OEM fuel settings such as jetting changes or installation of an EFI programmer. Trinity Racing will not be held responsible for damages that occur during operation of your vehicle under improper fuel settings. Ultimately, it is the responsibility of the owner/rider to adjust fuel settings to specific riding conditions and elevation changes before riding.

\*Inspection of the muffler packing is recommended following every 15 hours of runtime. Failure to maintain muffler packing will result in power loss, increased sound output, and damage to the muffler body or muffler components.

\*Trinity Racing exhausts systems are designed for high performance applications and are legal for closed course competition only. This product is not applicable nor intended for use on emissions controlled street, highway, or off-road vehicles.