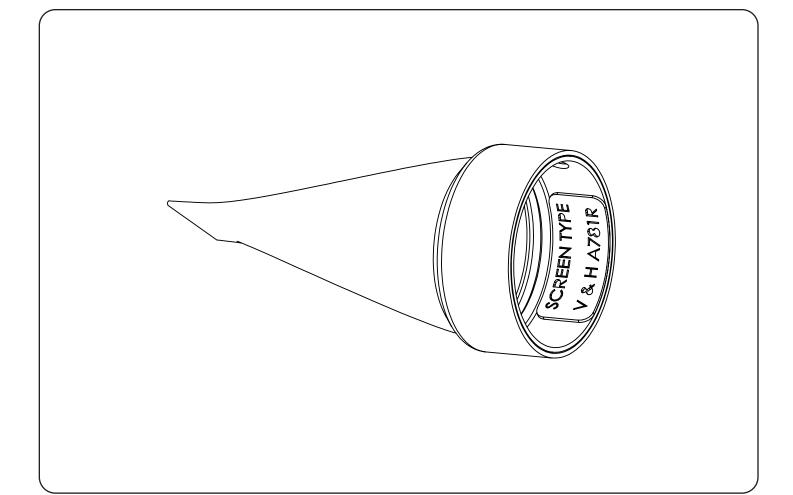


# INSTALLATION INSTRUCTIONS: SPARK ARRESTOR SCREEN TYPE - BOLT IN PART# 21955

Congratulations, you have purchased the finest spark arrestor available for your Vance & Hines exhaust system. Your Vance & Hines exhaust is designed and crafted for performance, quality, and style. Please follow the instructions below, check exhaust accessory for missing or damaged parts and if you need any assistance please contact our technical support line (562) 921-7461.



# **PARTS LIST**

	PART NO.	Description	Qty.
1	A781R	SPARK ARRESTOR	1
2	A304HW	1/4-20 x 1/2 Button Head Screw	1

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### HARDWARE



### **TOOLS REQUIRED**



Allen Wrench: 3/16 IN



Pliers: Needle nose, snap ring

# SPARK ARRESTOR INSTALLATION

- 1. Take notice of the location of set screw hole in spark arrestor. Line up spark arrestor with set screw hole in baffle assembly.
- 2. Grab edge of spark arrestor with needle nose pliers. Carefully slide spark arrestor into baffle assembly. Use caution not to damage the surface finish of your exhaust end cap.
- 3. Once spark arrestor has started to slide into your exhaust switch to snap ring pliers. Expand the snap ring pliers on the body of the spark arrestor only. Gently push spark arrestor into baffle unit. Line up set screw and tighten item 2 with allen wrench.

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## **SPARK ARRESTOR SERVICE**

- 1. Allow the exhaust to cool completely before servicing the spark arrestor.
- 2. Remove set screw using 3/16 IN allen wrench. Use pliers to carefully remove spark arrestor unit.
- 3. Inspect spark arrestor unit for carbon buildup and excessive damage.
- 4. Carefully remove the carbon deposits from the spark arrester screen with a wire brush. Replace the spark arrester if it is damaged.
- 5. Position the spark arrester in the muffler can and attach with bolt.

### CLEANING.

- 1. Use a wire brush to carefully remove carbon build up.
- 2. Optionally you can use a cleaning agent to help with carbon buildup removal. An effective option is to use carburetor cleaner to loosen up debris and oils.
- 3. If using a carb cleaner product on the spark arrestor, make sure to rinse the spark arrestor well and dry prior to reinstalling it.

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### Emissions Notice:

In California, in order to meet Air Resources Board emissions requirements, certain aftermarket part applications have been identified as replacements, and others have received ARB Executive Orders. All other emissions related aftermarket parts are for competition use only. A list of replacement parts and EO parts, and corresponding fitment is provided at vanceandhines.com/California.

### Warranty:

All Vance & Hines products are warranted against defects in material and workmanship for a period of 90 days. This warranty does not cover discoloration or rust. This warranty shall be limited to the repair or replacement of the product, which may be proven defective under normal use. Vance & Hines will not warranty any system that has been abused, misused, improperly installed or modified.

Dealers or distributors are not authorized to make dispositions binding upon Vance & Hines. Vance & Hines will not be responsible for any labor charges incurred in removing or replacing any system under warranty. A return authorization number and a copy of the original purchase invoice must accompany all returns. Parts returned without a return authorization may be refused.

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