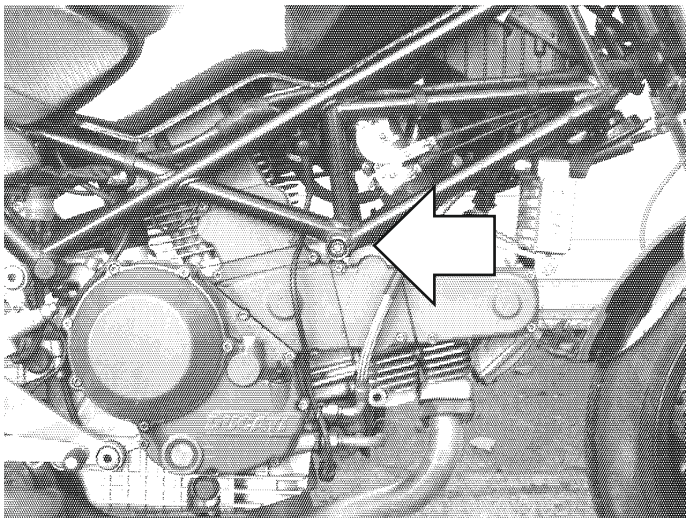


DUCATI MONSTER 600 – 695, 750,  
796,1000, S2R, S4/R/RS

year of production: '01-  
product code: SR197

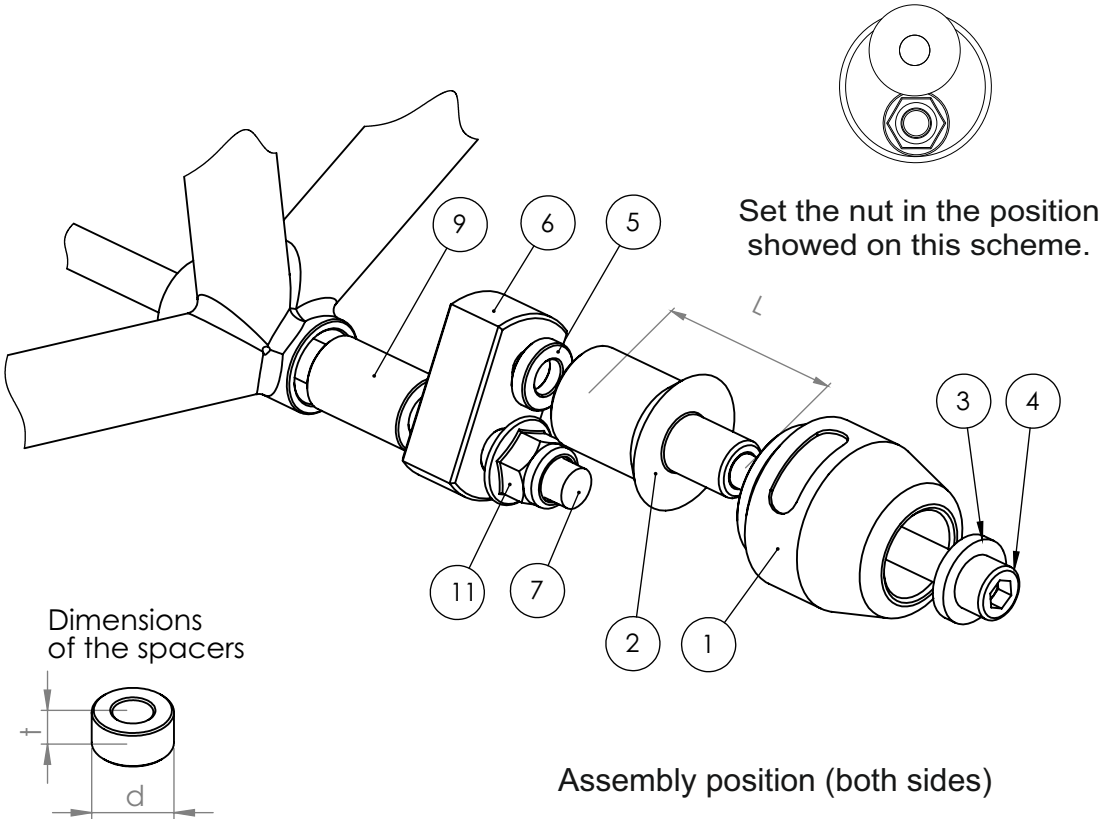


Assembly position  
(both sides)

Assembly instructions

- 1. Remove the original bolts indicated with the arrows on the assembly position scheme above.
  - 2. Replace the original bolt by the new mounting bolt (parts #7), the spacer 1 (parts #9) and adapter (part #6) according to the scheme on the right page. Put the adapter (part #6) in the right position according to the drawing on the right page.
  - 3. Assemble the slider, round cylindrical body, the bolt, the steel sleeve and alumiun spacer (parts #1, #2, #3, #4 and #5) according to the drawing on the right page. Put them into the threaded hole in adapter (part #6).
  - 4. Same operation is required in another side of the motorbike.
- We suggest to use the threadlocker (eg. Loctite®) to make sure that the vibrations of the engine do not loosen the bolts.

Legal note. This product is a professional accessory to be used on the race track. Neither manufacturer, nor Seller take responsibility for any damages occurred despite of using protective accessories. For more information go to [vortexracing.com](http://vortexracing.com)



Part #	Part name	Left side (as You sit on the motorbike)	Right side
1	Slider	1 pcs.	1 pcs.
2	Round cylindrical body	L = 60 mm	L = 60 mm
3	Steel sleeve	1 pcs.	1 pcs.
4	Allen bolt (8,8 class)	M10x80 mm	M10x80 mm
5	Spacer	t = 20 mm, d = 5 mm	t = 20 mm, d = 5 mm
6	Adapter	Aluminium	Aluminium
7	Mounting bolt 1	M12x385	
8	Mounting bolt 2	-	-
9	Spacer 1	t = 20 mm, d = 30 mm	t = 20 mm, d = 30 mm
10	Spacer 2	-	-
11	Nut	M12, 1 pcs.	M12, 1 pcs.
12	Washer	-	-