



INSTALLATION INSTRUCTIONS

Rubber Universal Top Flap 60" Plow

Part Number: 67870
Application: ATV Snow Plow

I. Parts List

Part #	Description	Qty
67633	Rubber Top flap	1
6725	Nut Lock 1/4x20"	9
1141	Cap Screw 1/4x20x.75	9
1324	Washer Flat type 5/16"	9

II. Tools Required

- Drill & 1/4" Bit
- Wrench 7/16"
- Tape Measure
- Metal or Wood Clamps



III. Installation

Note: The rubber flap is universal and can be used on the 48", 54" and 60" plows. Trimming is required for the 48" and 54" plows.

1. Using a tape measure, locate the center of the plow and mark the location on the top edge of the plow.
2. Drill a 1/4" hole in the center of the plow 1 3/4 inch down from the top edge.
3. Align the center hole on the rubber flap to the hole previously drilled and secure using the supplied hardware. & position the flap so that it is parallel with the plow, and secure both ends with clamps.
4. Using the rubber flap as a template you will drill a series of holes in the plow, 6 additional holes for a 48" plow, and 8 additional holes for a 54"& 60" plow.
5. Fasten with the supplied hardware and torque down to 18 ft-lbs.

Note: If using a 60" plow, it is not necessary to drill the holes located 4" from the outside edges the rubber flap.