

ITEM	PART NO.	DESCRIPTION	QTY.
1	842583-529	Axle Back Muffler	1
2	ST473	Black End 3½" x 2¼" Exhaust Tip	2
3	HS128	Heatshield	1
N/A	PK982	Hardware Pack includes:	1
4	HA1825	Right Heatshield Standoff	1
5	HA1826	Left Heatshield Standoff	1
6	MC225BS	2¼" Stainless Band Clamp	2

ITEM	PART NO.	DESCRIPTION	QTY.
7	HW269	¼"-20 x 5/8" BTNHD Screw	4
8	HW124	¼" Hex Nut	4
9	HW332	¼" Split Lock Washer	4
10	HW333	¼" Flat Washer	8
11	HW127	M6 x 1 Hex Nut	2
12	HW337	M6 Split Lock Washer	2
13	HW338	M6 Flat Washer	2

OVERVIEW:

DISCLAIMER:

This exhaust system is intended for closed course competition use only, and is not legal for use on public highways or trail systems.

REQUIRED MATERIALS

- Penetrating oil (WD-40 or similar)
- Anti-seize compound (Permatex Nickel or similar)



1. Take a moment to read and understand these instructions before installing your Competition Exhaust System.

WARNING:

Avoid serious burns! Allow vehicle time to cool completely before handling any of the stock engine components.

REMOVE STOCK EXHAUST COMPONENTS:



2. Remove 12 factory screws securing rear fascia to UTV. Retain them for later use.



3. Slowly pull back rear fascia and unplug rear taillight harness.



NOTE: We recommend using safety glasses and a spring removal tool to complete this step.

4. Remove 4 tension springs securing muffler to vehicle. Retain springs for later use.

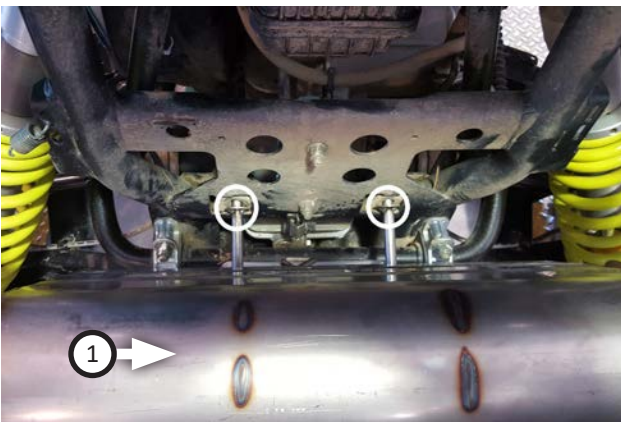


5. Remove muffler from vehicle.



6. Unbolt factory rear panel support brackets, and set aside both bolts for later use.

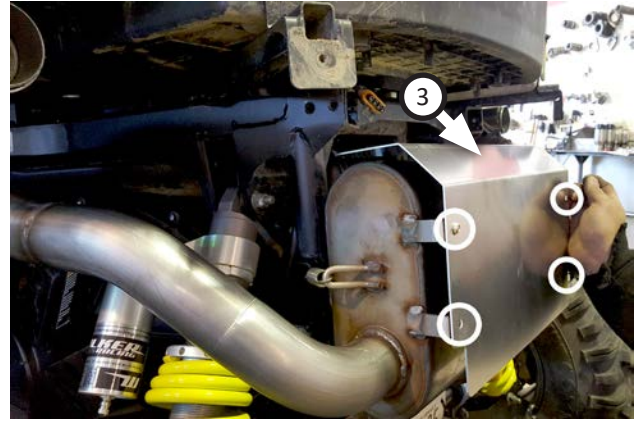
INSTALL YOUR XDR OFF-ROAD COMPETITION EXHAUST:



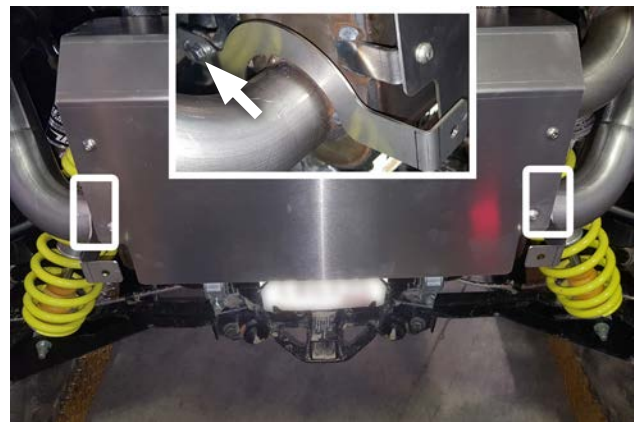
7. Set **muffler (1)** hanger rods into UTV muffler body then push muffler fully on.



8. Secure muffler to frame by attaching 4 tension springs (removed step 4).



9. Attach **heatshield (3)** to muffler brackets using 4 **screws (7)** through **flat washers (10)**, heatshield, brackets, flat washers (10), **split lock washers (9)** and **hex nuts (8)**.



10. Install **right and left heatshield standoffs (4,5)** onto vehicle frame using 2 bolts (removed at step 6).



11. Install rear fascia using 2 screws (removed step 2) through standoffs, **flat washers (13)**, **split lock washers (12)** and **hex nut (11)**.



12. Re-connect rear taillight harness as shown.



13. Place 2 **clamps (6)** onto **exhaust tips (2)**, then connect them to tailpipes. Tighten clamps to secure connection.



14. Install remaining 10 screws (removed step 2) to complete fascia install.



Congratulations, the installation of your XDR Off-Road Competition exhaust is now complete!

SHOP MORE XDR OFF-ROAD PRODUCTS:



XDR is a powersports brand resulting from a joint effort by B&M Racing and Flowmaster Mufflers to provide customers with the ultimate in off-road performance. To see XDR's full range of off-road SXS/UTV products, visit www.flowmastermufflers.com (BRANDS > XDR).

